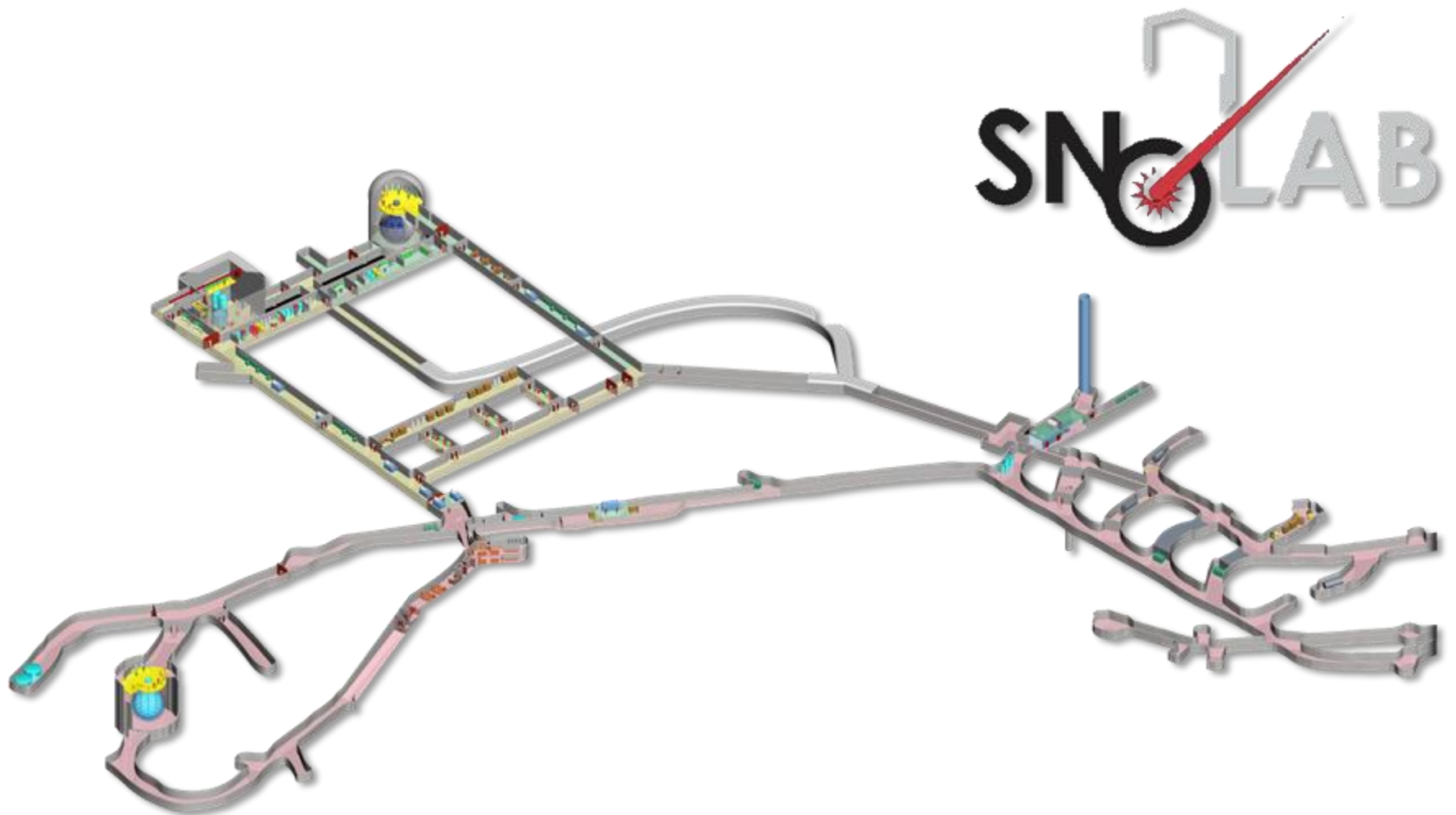


Tellurium purification and deployment for the SNO+ Experiment

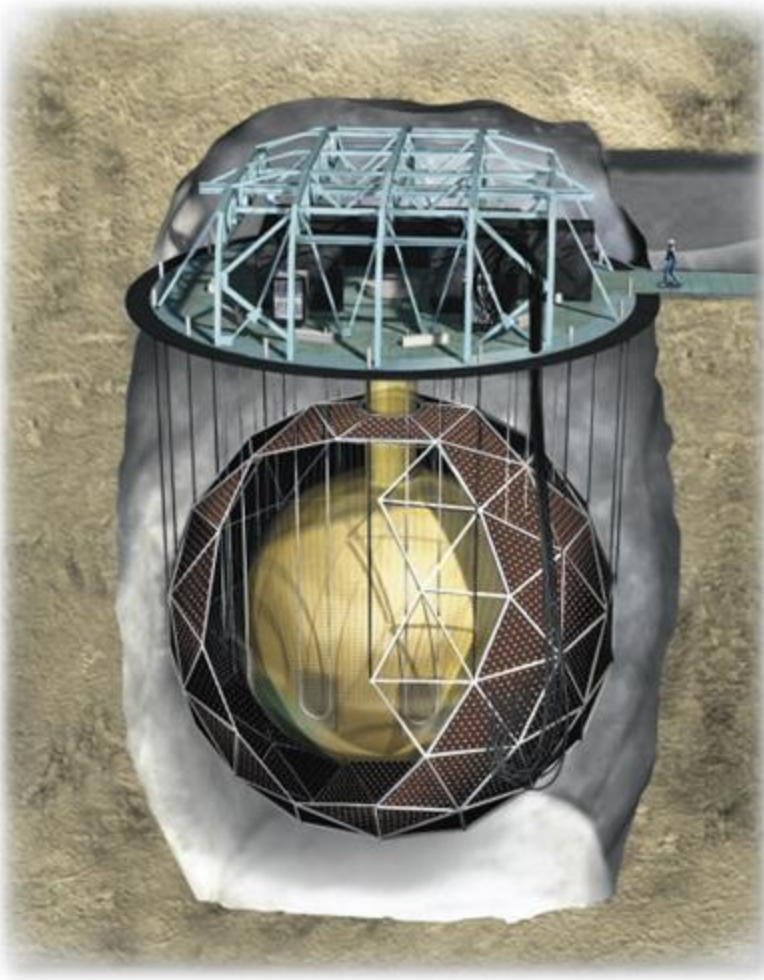
Szymon Manecki, SNOLAB Research Scientist,
LRT, October 2nd, 2024



Introduction



SNO+ Physics

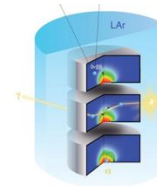


- Water Phase (**current**)
 - Best limits on invisible modes of nucleon decay *PRD 99, 032008 (2019)*
 - Measurement of the 8B solar neutrino flux in SNO+ with very low backgrounds *PRD 105, 112012 (2022)*
 - Highest efficiency (~50%) for neutron detection in a water Cherenkov detector *PRD 99, 012012 (2019)*
 - Detection of antineutrinos from distant reactors using only pure water *PRC 102, 014,002 (2020)*
PRL 130, 091801 (2023)
- Scintillator Phase (**current**)
 - Demonstrating event-by-event reconstruction of the direction of recoil electrons (from solar neutrinos) in a liquid scintillator – this result was also an achievement that hasn't been done before *PRD 109, 072002 (2024)*
 - Being only the second detector to make measurements of the neutrino oscillation parameter Δm_{21}^2 using antineutrinos from nuclear reactors, an important verification of the previous measurement *arxiv.org/abs/2405.19700*
- Tellurium Phase (**upcoming**)
 - Developing methods to load tellurium into organic liquid scintillator *NIM, 1051, 168204 (2023)*
 - Developing techniques to purify telluric acid *NIM. A. 795:132-139 (2015)*

Double Beta Decay

- LEGEND-200

- 200 kg of ^{enr}Ge HPGe TPC's

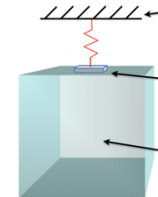


- $T_{1/2}^{0\nu}$ lower limits (90% frequentist C.L.)

Observed	Sensitivity
$> 1.9 \cdot 10^{26}$ yr	$2.8 \cdot 10^{26}$ yr

- CUORE

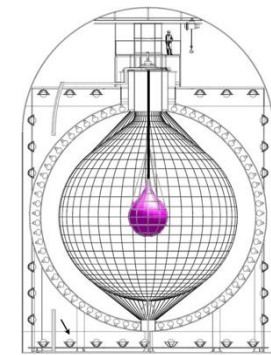
- 750 kg TeO_2 cryogenic calorimeters



Half-life limit: $T_{1/2}^{0\nu} > 3.8 \times 10^{25}$ yr (90% C.I.)

- KamLAND-Zen

- 800 kg ^{enr}Xe scintillator based detector

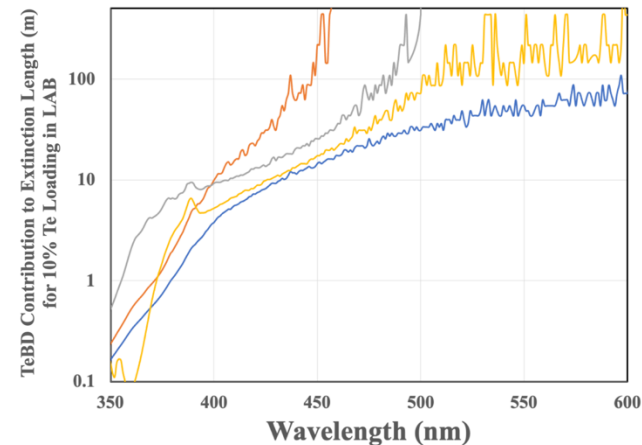
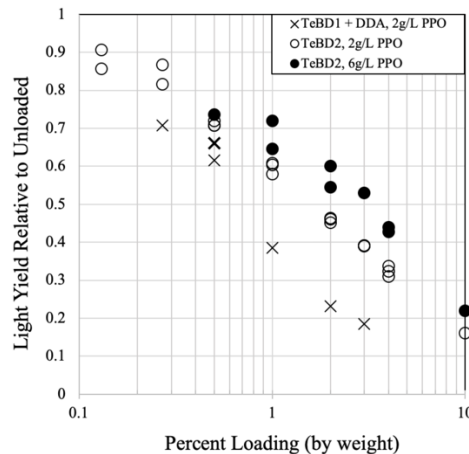
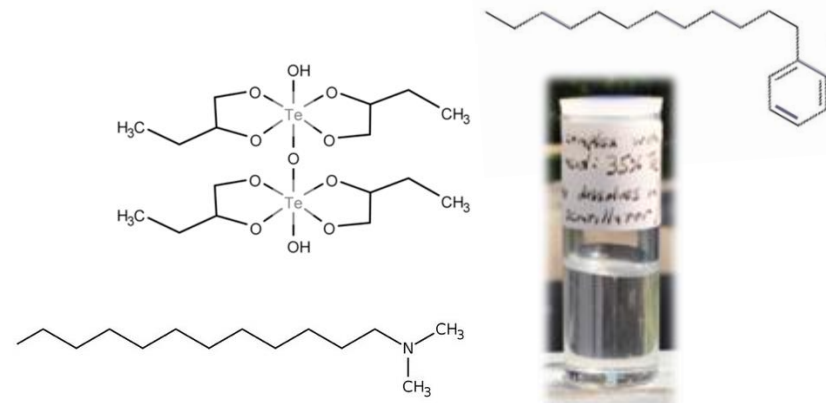


Combined $T_{1/2}^{0\nu} > 3.8 \times 10^{26}$ yr

Te Scintillator

- 780 T Linear Alkylbenzene (LAB) + 2 g/L PPO (Primary Fluor) + 2 mg/L bisMSB (WS) + 6 mg/L BHT (Stb)
- Tellurium Butanediol (TeDiol) 0.5% Te in LAB
- DDA (stabilizing amine) 0.2% in LAB

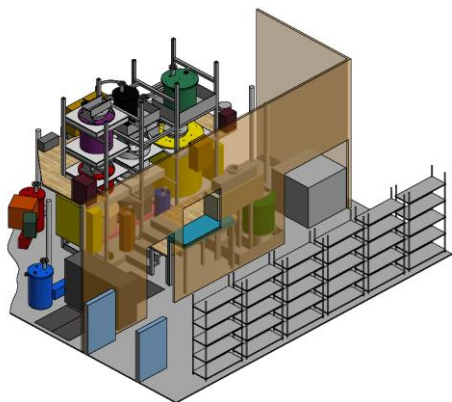
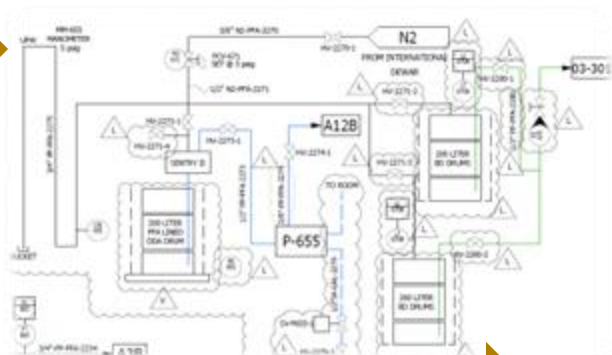
A Method to Load Tellurium in Liquid Scintillator for the Study of Neutrinoless Double Beta Decay
NIM, 1051, 168204 (2023)



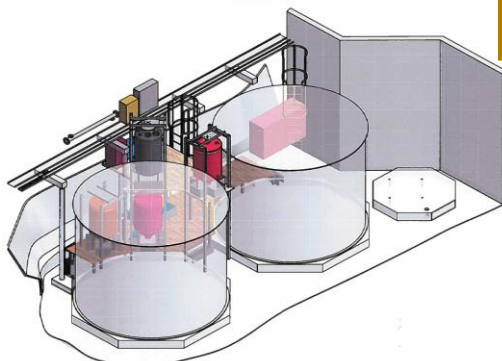
Te Systems



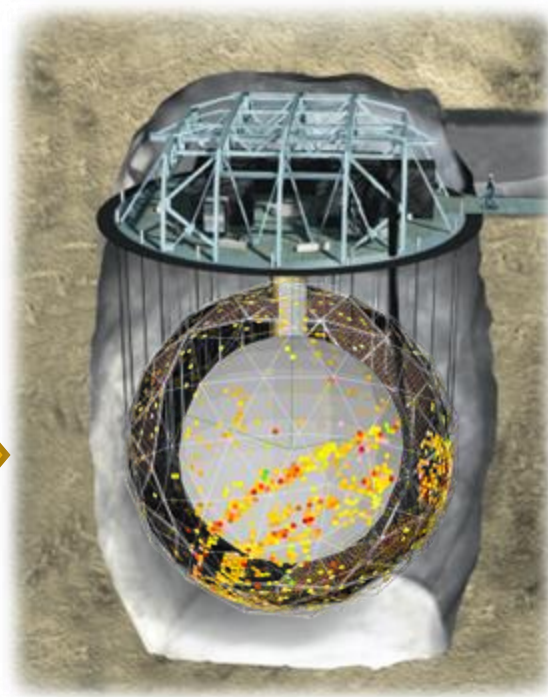
DDA Distillation



TeA

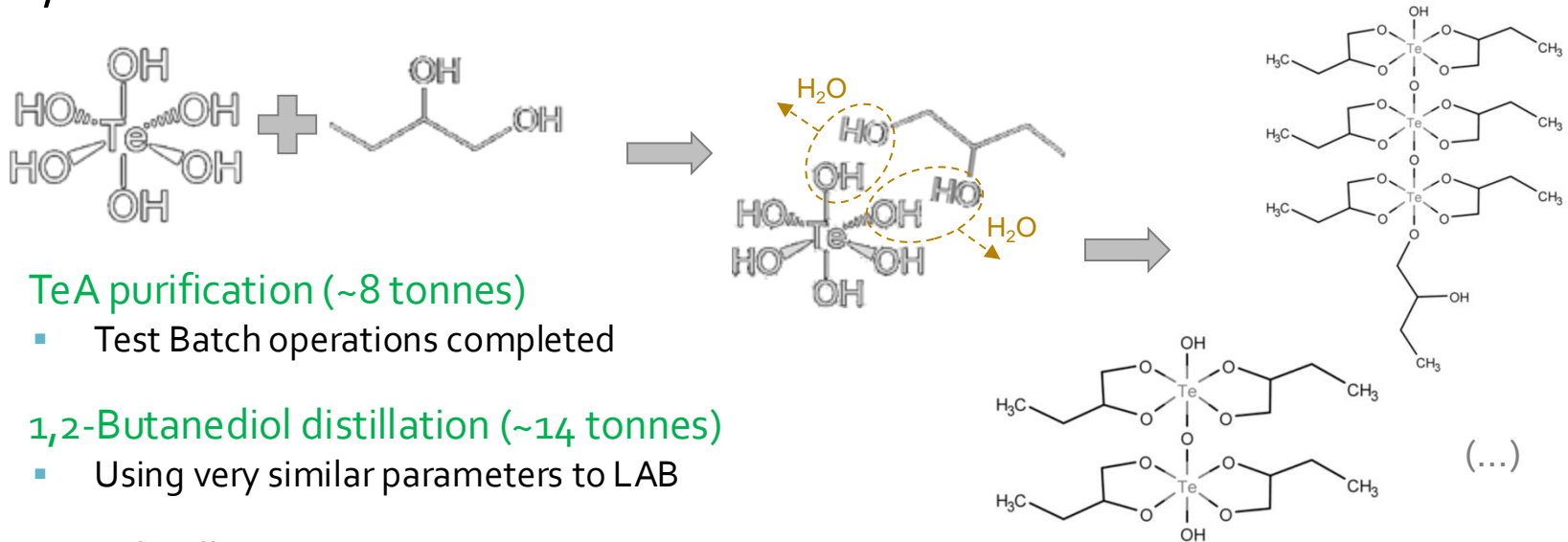


TeDiol



Te Reagents

- LAB-soluble TeDiol complexes are formed in condensation and further oligomerization reactions of Telluric Acid with 1,2-Butanediol



- TeA purification (~8 tonnes)
 - Test Batch operations completed
- 1,2-Butanediol distillation (~14 tonnes)
 - Using very similar parameters to LAB
- DDA distillation (~2 tonnes)
 - U/Th target at $\sim 10^{-15}$ g/g (expected reduction factor of 1000 from the assayed level has been easily reached with spiked distillation)
 - Expected reduction factors for Co/Na have been achieved, but clean handling post-distillation is going to be important

TeA Purification

- The purification technique relies on solubility of TeA in water based on pH
 - $\text{Te(OH)}_6 \rightleftharpoons \text{Te(OH)}_5\text{O}^- + \text{H}^+$

in-soluble

soluble
- Insoluble contamination
 - Dissolve in water, and filter
- Soluble contamination
 - Force TeA to recrystallize by adding Nitric Acid, let it precipitate out, and drain the "dirty" liquid

Isotope	$t_{exp}=1$ yr
^{22}Na	15309
^{26}Al	0.048
^{42}K	565
^{44}Sc	102
^{46}Sc	43568
^{56}Co	2629
^{58}Co	25194
^{60}Co	6906
^{68}Ga	37343
^{82}Rb	18047
^{84}Rb	11850
^{88}Y	390620
^{90}Y	823
^{102}Rh	276189
^{102m}Rh	133848
^{106}Rh	1534
^{110m}Ag	69643
^{110}Ag	939
^{124}Sb	3101138
^{126m}Sb	240
^{126}Sb	358996



Pilot-plant

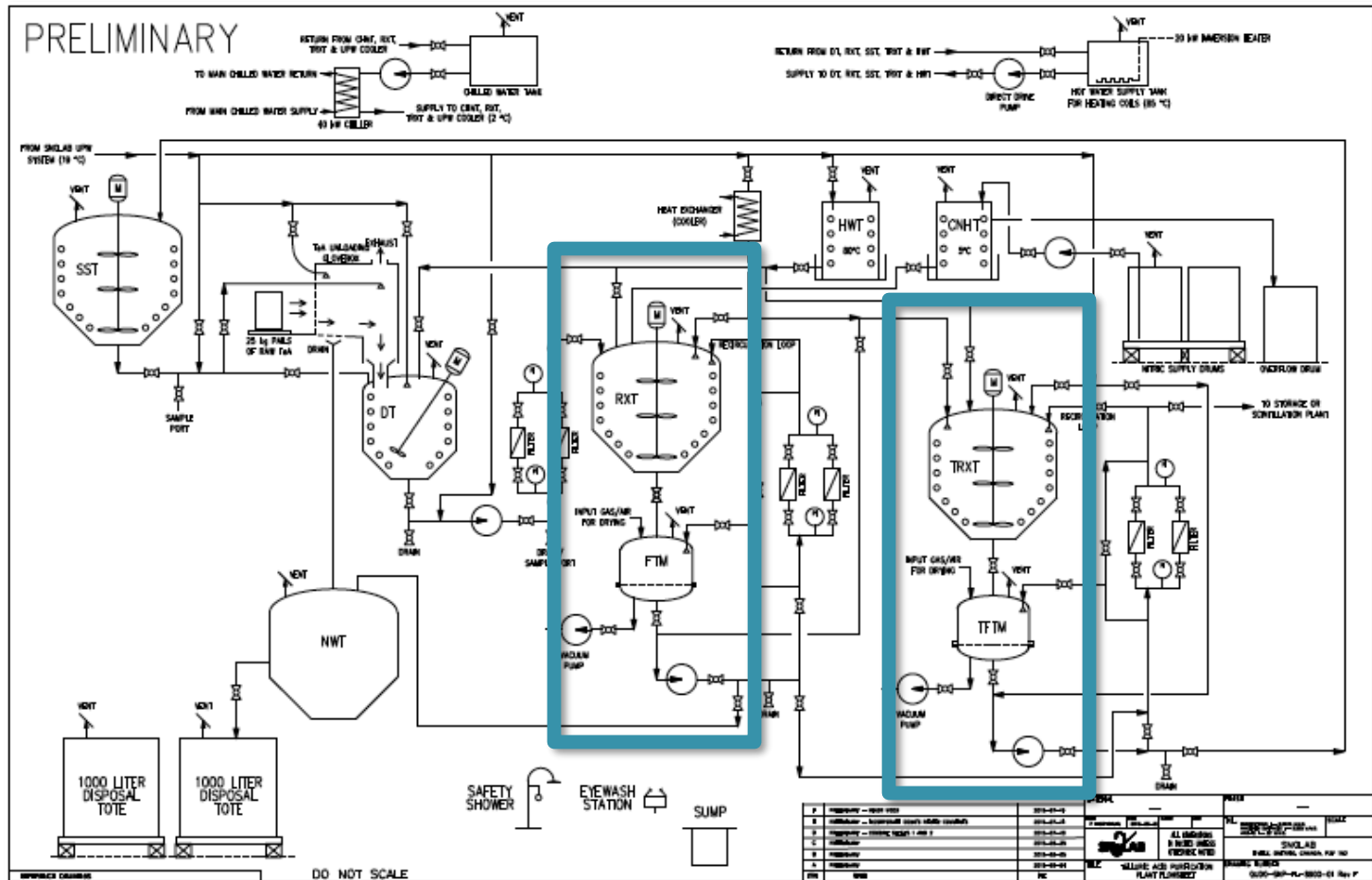
Free purification factor due to underground cooldown



Target (r.f. 10^3):
 ^{238}U : 1.3×10^{-15} g/g
 ^{232}Th : 5×10^{-16} g/g

Expected reduction for cosmogenics by:
 10^5 - 10^6

TeA Plant Flow Diagram



TeA Full Scale Test

- **Safety** (Process Checklist and Monitoring)
 - Transport and handling of nitric acid and telluric acid
 - Sampling
- **Process** (Plant and Performance QA)
 - Mechanical, Electrical, Instrumentation
 - Yields and efficiencies
- **Physics** (Process Purification QA)
 - Purifications factor and ICP-MS analysis



TeA Full Scale Test

- Safe Reagent Handling Underground
 - Nitric acid shipping and logistics
 - TeA loading into the plant
 - Nitric and telluric acid sampling
 - Process systems



TeA Full Scale Test

- Safe Reagent Handling Underground
 - Nitric acid shipping and logistics
 - TeA loading into the plant
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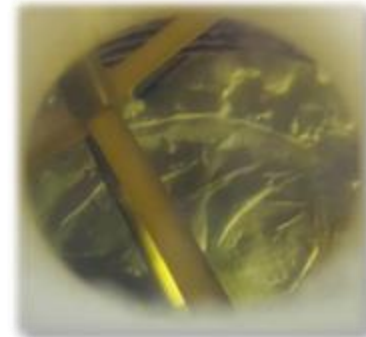
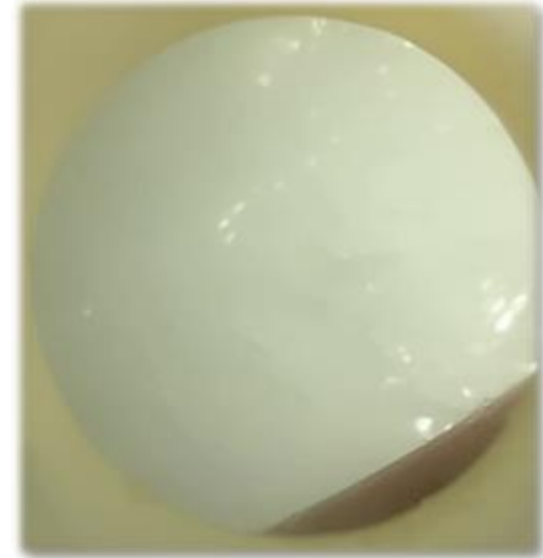
TeA Full Scale Test

- Safe Reagent Handling Underground
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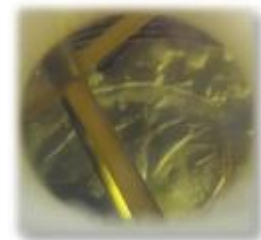
TeA Full Scale Test

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 - Nitric and telluric acid sampling
 - Process systems



TeA Full Scale Test

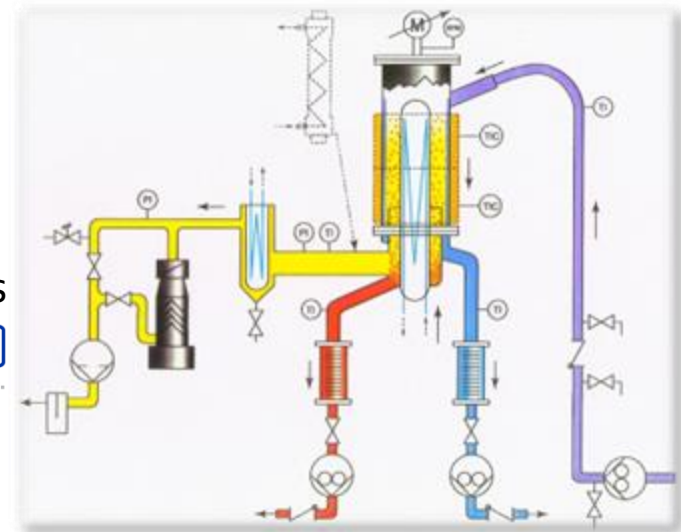
- Safe Reagent Handling Underground
 - Redissolved TeA sample after first stages of nitric acid recrystallization will be analyzed with ICP-MS soon
 - We've determined that our TeA is much cleaner than what we've been assuming so far (U and Th at the level of a few ppt from two different batches/drums)
 - Alternative nitric acid supply also demonstrated to be better than expected: $\sim 5 \times 10^{-15}$ gU/g and $\sim 6 \times 10^{-16}$ gTh/g
 - Ultimately the purification factor is determined by the amount of residual nitric acid in the TeA crystal - which we just demonstrated to be satisfactory



DDA Distillation

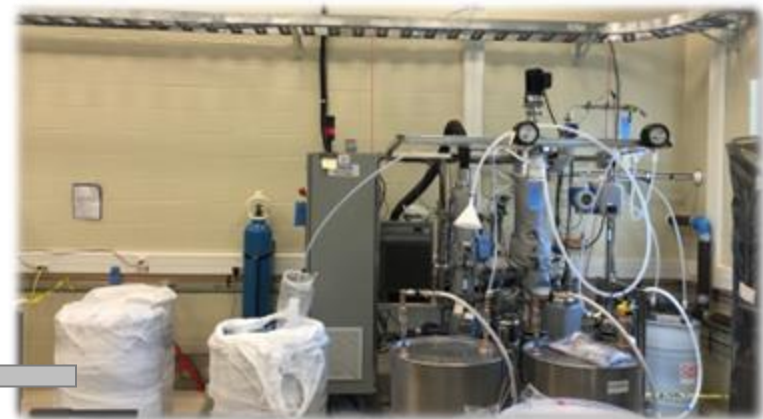
- Purification of the DDA will be carried out using Wiped Film Distillation
 - Very efficient method for separating and purifying liquids in chemical processes
 - Particularly useful for thermally sensitive materials with high boiling points.

pope
SCIENTIFIC INC.
Solution Driven.



- **DDA assay**

- High Purity Ge (HPGe) detector at SNOLAB
 - $^{238}\text{U} = 0.20$ ppb
 - $^{232}\text{Th} = 0.82$ ppb
 - $^{40}\text{K} < 1.88$ ppm
- Neutron Activation Analysis
 - $\text{Na} < 0.1$ ppm
 - $\text{Br} < 30$ ppm (cosmogenic activation)
- $^{14}\text{C}/^{12}\text{C}$ to confirm its non-biogenic origin
 - Accelerator Mass Spectrometry at uOttawa:
 - Sample #1: $\sim 10^{-15}$
 - Sample #2: $\sim 10^{-16}$



Underground delivery within 1 week to avoid potential cosmogenic activation

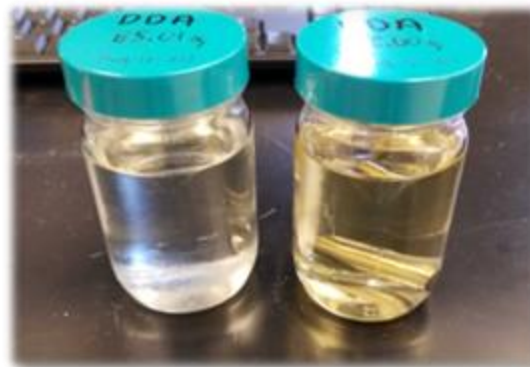
DDA Distillation

- Expected reduction factors
 - >1000 for U/Th (40k achieved)
 - >10 for Na/Co (15 for Na and 50 for Co achieved)
- Limited contact with S. Steel
 - All process lines made of Teflon
 - Only 'brief contact' with SS at the distillation plant



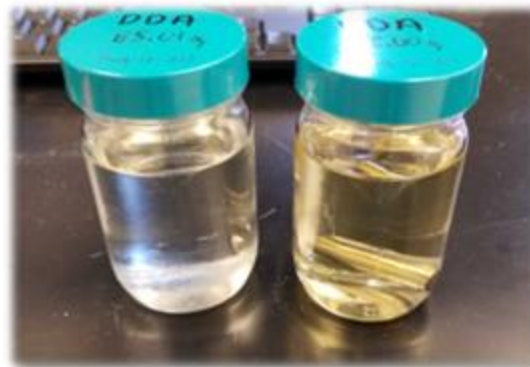
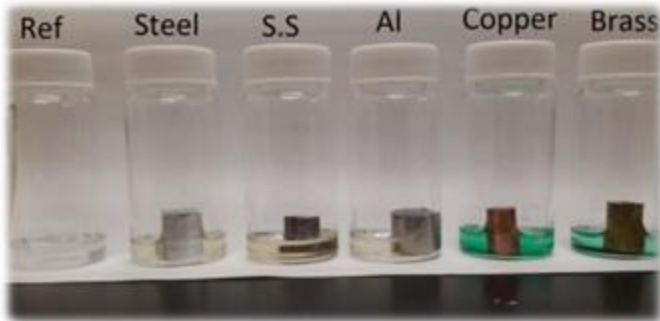
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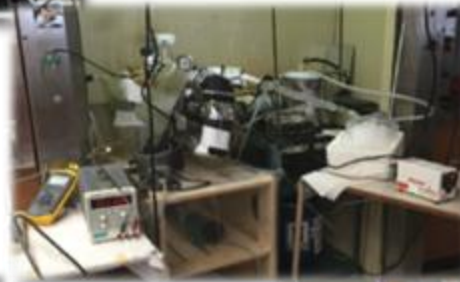


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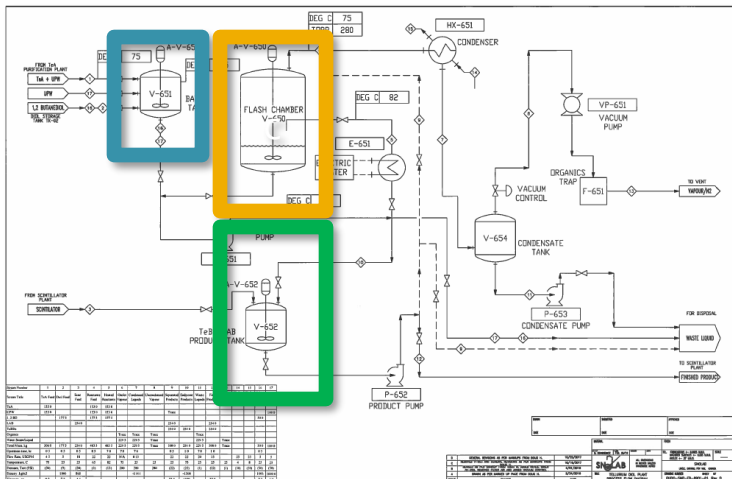


TeDiol Synthesis



- Tellurium synthesis tests have been carried out on a smaller scale, between 8 grams and 1.6 kilograms

- Full, 200-kg scale batch is planned soon



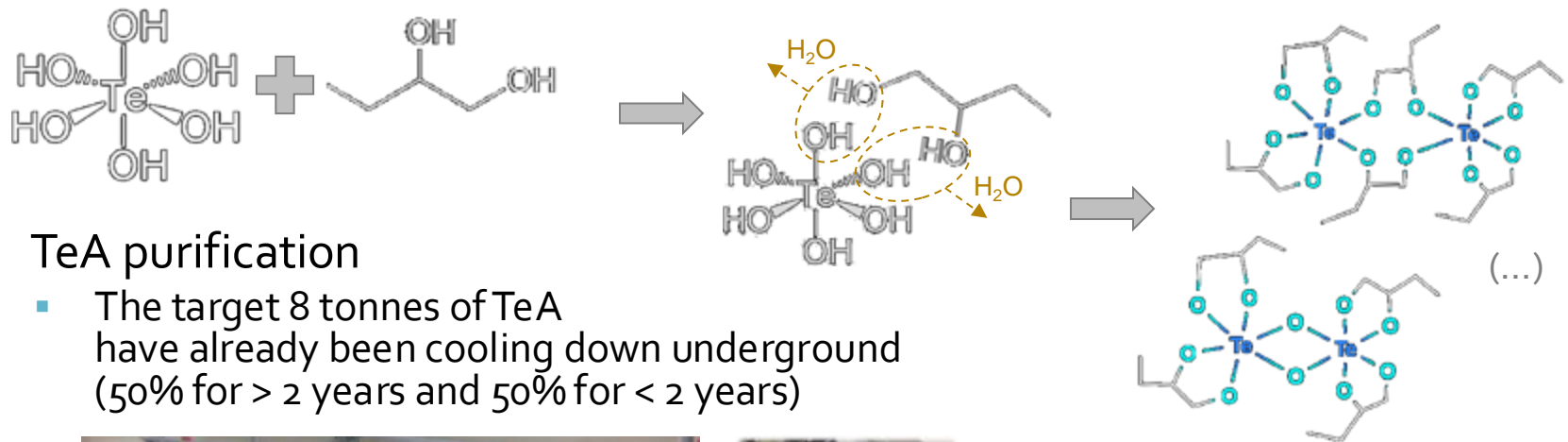
Thank You



Backup

Te Scintillator

- LAB-soluble TeDiol complexes are formed in condensation and further oligomerization reactions of Telluric Acid with 1,2-Butanediol



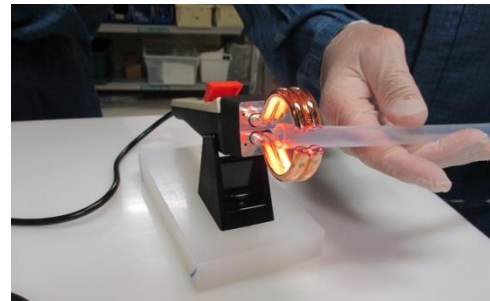
- TeA purification

- The target 8 tonnes of TeA have already been cooling down underground (50% for > 2 years and 50% for < 2 years)



TeA Fabrication & Cleaning

- All wet process lines and vessels constructed with plastic to suppress metals leaching
 - Polypropylene vessels designed and delivered by SeaStar
 - On-site contractors trained in clean PFA piping installation



TeA Fabrication & Cleaning

- SeaStar process vessel leaching (with warm acid solution)



Results from ICP-MS assay of leachate (ppt)

	Soak 1 (2 days)		Soak 2 (4 days)		Soak 3 (4 days)	
	RXT	TRXT	RXT	TRXT	RXT	TRXT
U	1	0.2	<0.05	<0.05	<0.05	<0.05
Th	5	1	1.1	<0.1	<0.1	<0.1
Ca	2700	2000	380	180	<20	<20
Fe	5600	5000	220	170	17	37

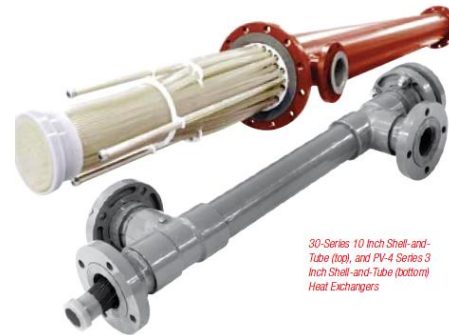
Compare: goal of 0.1 ppt U and <0.05ppt Th in purified TeA.
Other measured metals (relevant for cosmogenics) lower than Ca and Fe, <0.1 ppb goal.

Vessels meet our purity requirements!

Further cleaning/leaching with nitric acid after installation will provide additional safety factor.

TeDiol Fabrication & Cleaning

- PFA (PerFluoroAlkoxy) lined FRP (fiberglass-reinforced polymer) tanks for main process vessels
 - Flash chamber, batch tank & product tank
- PFA in-line heater
- PFA condenser
- PFA Centrifugal Pumps
- Nitrogen sparging system
- Stainless steel condensate tank

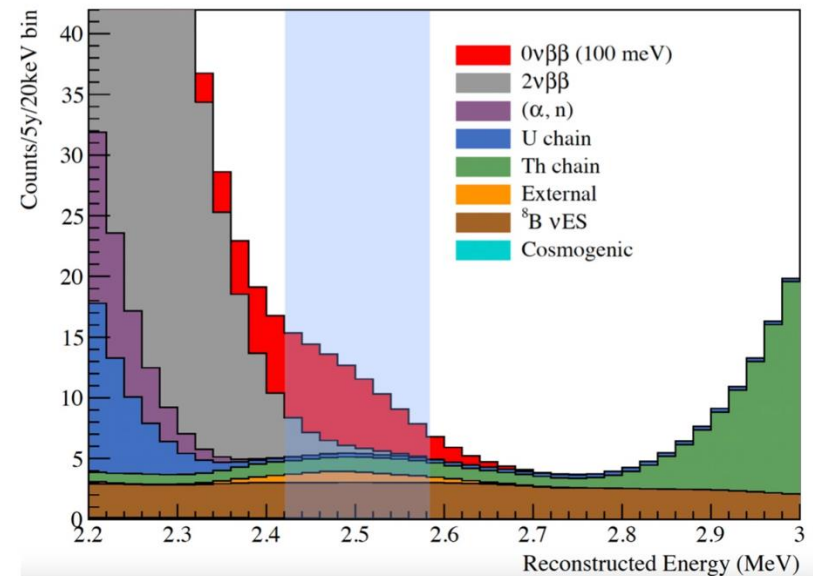
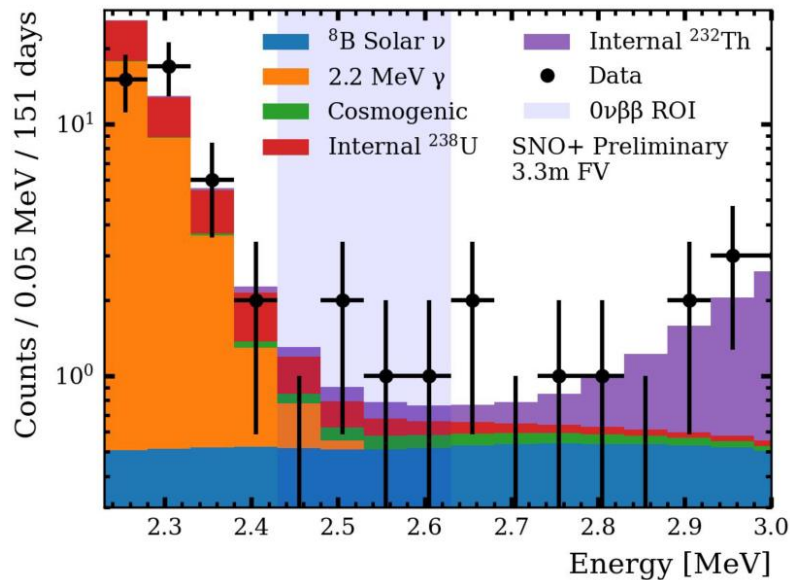
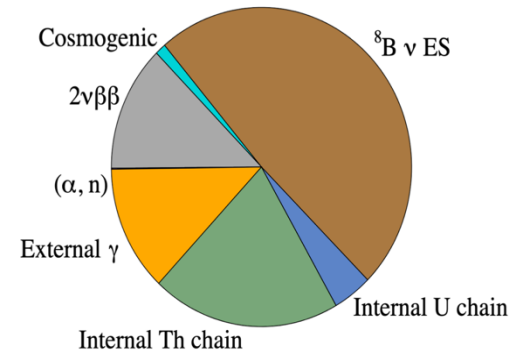


30-Series 10 inch Shell-and-Tube (top), and PV-4 Series 3 Inch Shell-and-Tube (bottom) Heat Exchangers



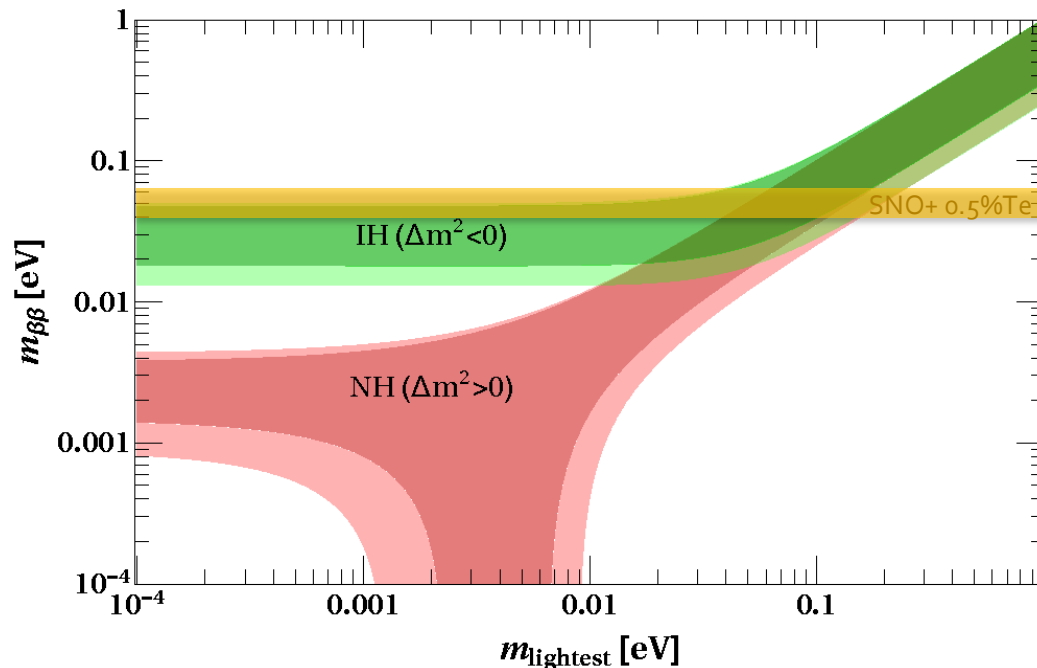
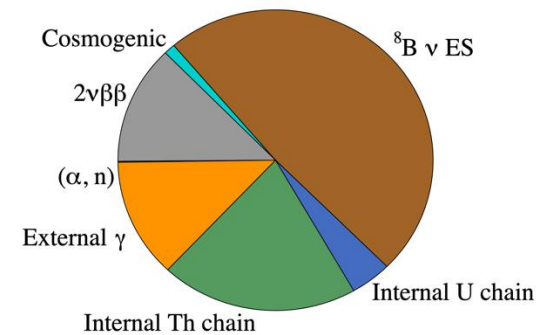
SNO+ Te Phase

- With 0.5% Te loading
 - $T_{1/2}^{0\nu} > 2.1 \times 10^{26}$ yrs
 - $m_{\beta\beta} > 45$ meV_(IBM-2)



SNO+ Te Phase

- With 0.5% Te loading
 - $T_{1/2}^{0\nu} > 2.1 \times 10^{26}$ yrs
 - $m_{\beta\beta} > 45$ meV_(IBM-2)



Notes

- SNOLAB
- Intro to DBD (like in the MI talk)

- UG systems
 - Ask if Aleksandra will cover PPO, bisMSB and BHT
 - Cover the why (stability) and how (water-extr.)

- UG TeA and TeDiol Plants
 - Te Purification concept and TeDiol synthesis
- TeA Test Batch
 - Nitric handling, yields, process

- DDA Still
 - Why we need it on surface
 - Metal spike via exposure to metal powder