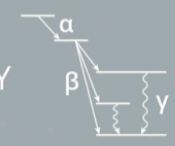


LOW
RADIOACTIVITY
TECHNIQUES



The LRT workshops examine topics in low-radioactivity materials and techniques that are fundamental for quantum information science and rare-event searches, including dark matter, solar neutrinos, double-beta decay, long half-life phenomena and nuclear astrophysics.

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2024
WORKSHOP IX

lrt2024.fais.uj.edu.pl

Abstract Submission Closes
August 18, 2024

Registration Closes
September 16, 2024

October 1–4, 2024
Jagiellonian University, Kraków, Poland



Environmental radioactivity background control at JUNO

Chenyang Cui^{1,2} 崔晨阳

On behalf of the JUNO collaboration

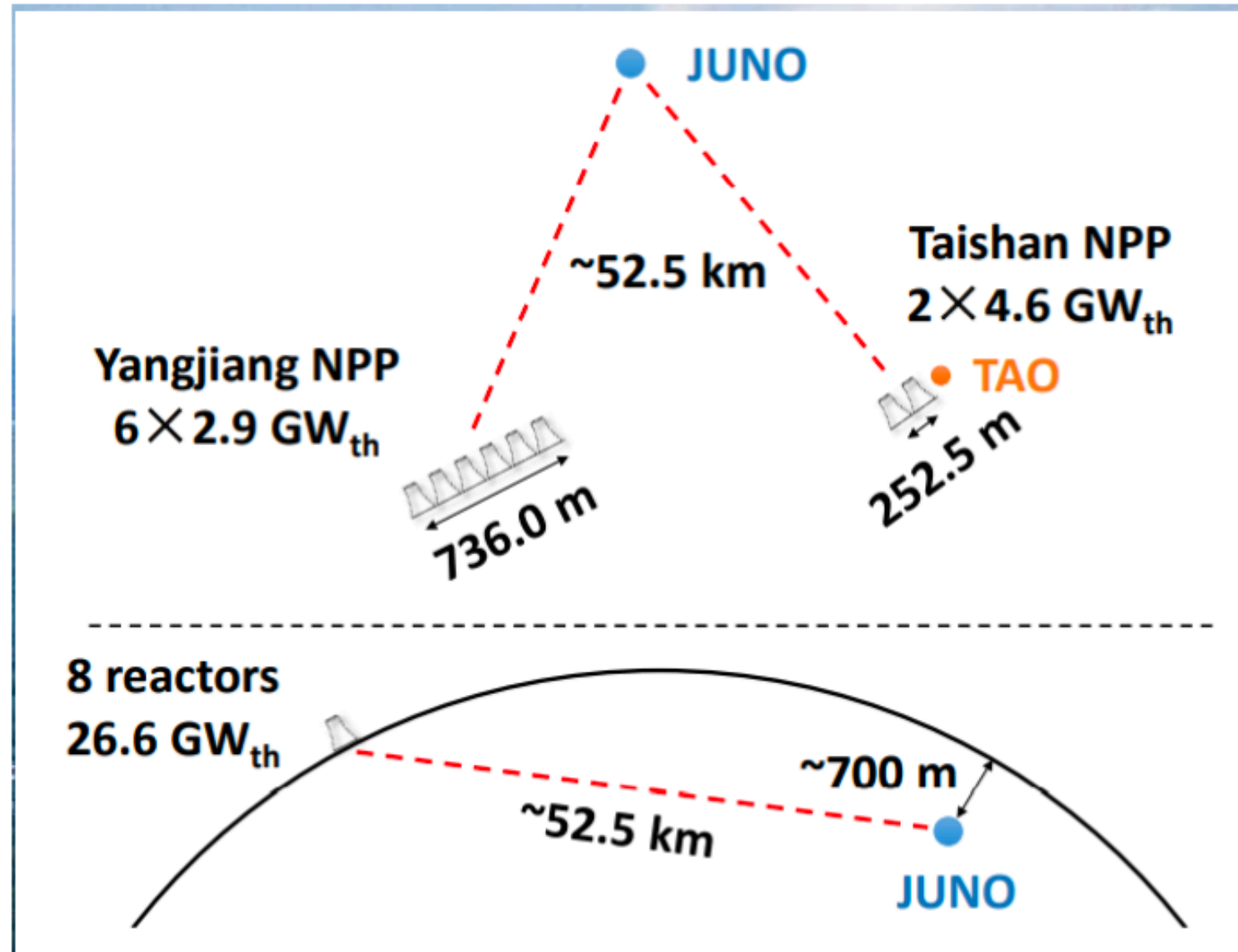
1. Institute of High Energy Physics, Beijing 100049, China

2. University of Chinese Academy of Sciences

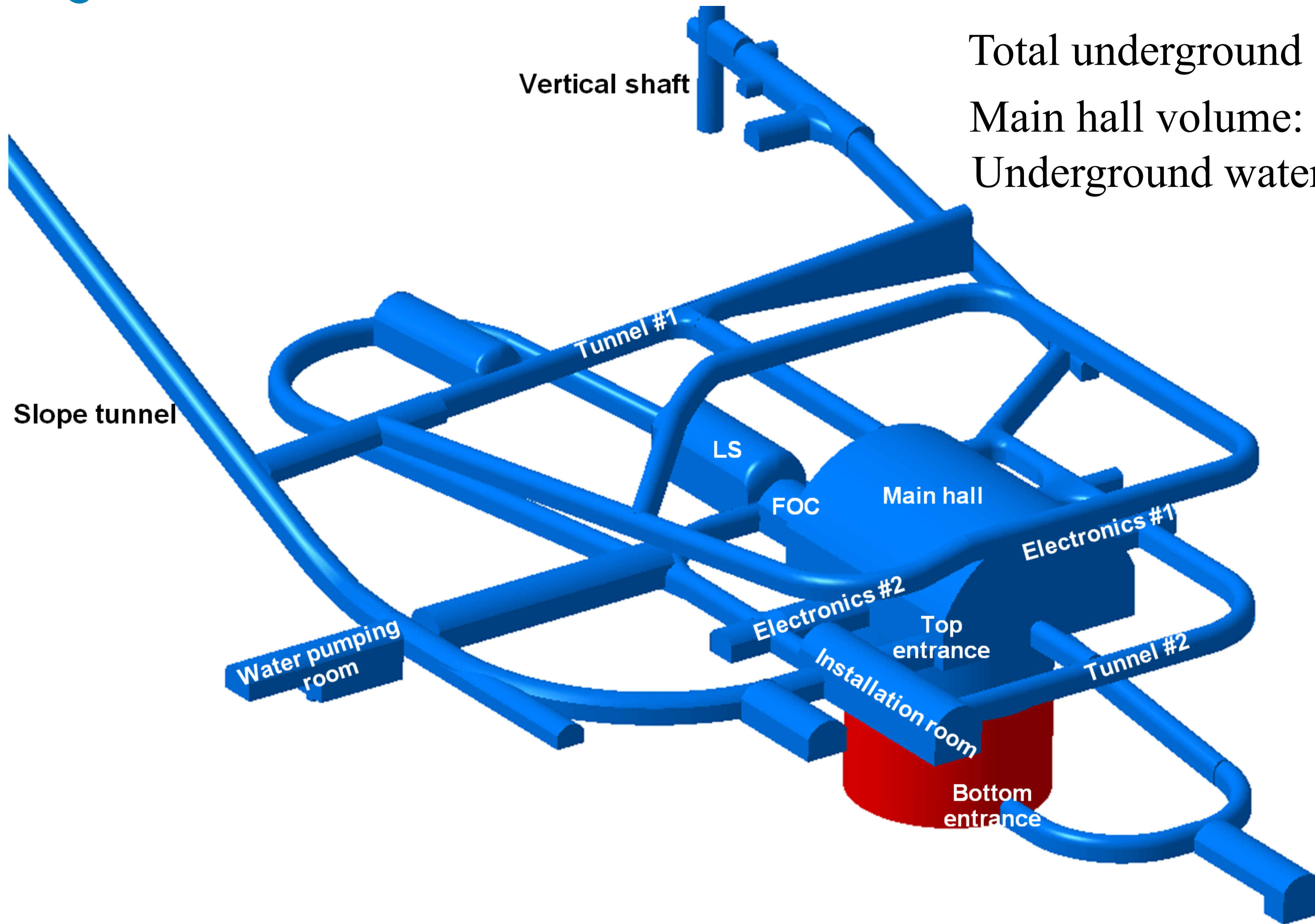
The Low Radioactivity Techniques (LRT2024)



Jiangmen Underground Neutrino Observatory

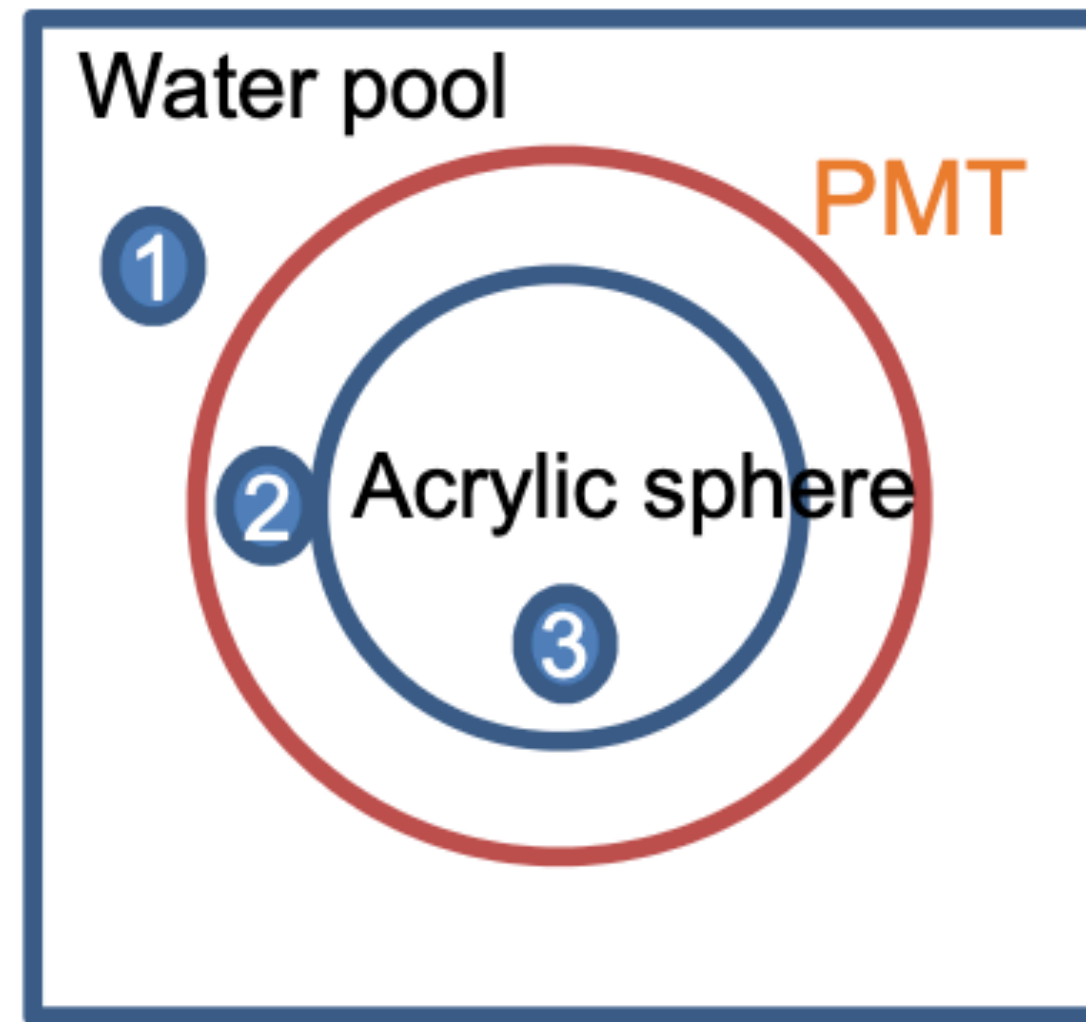


Underground chambers and tunnels



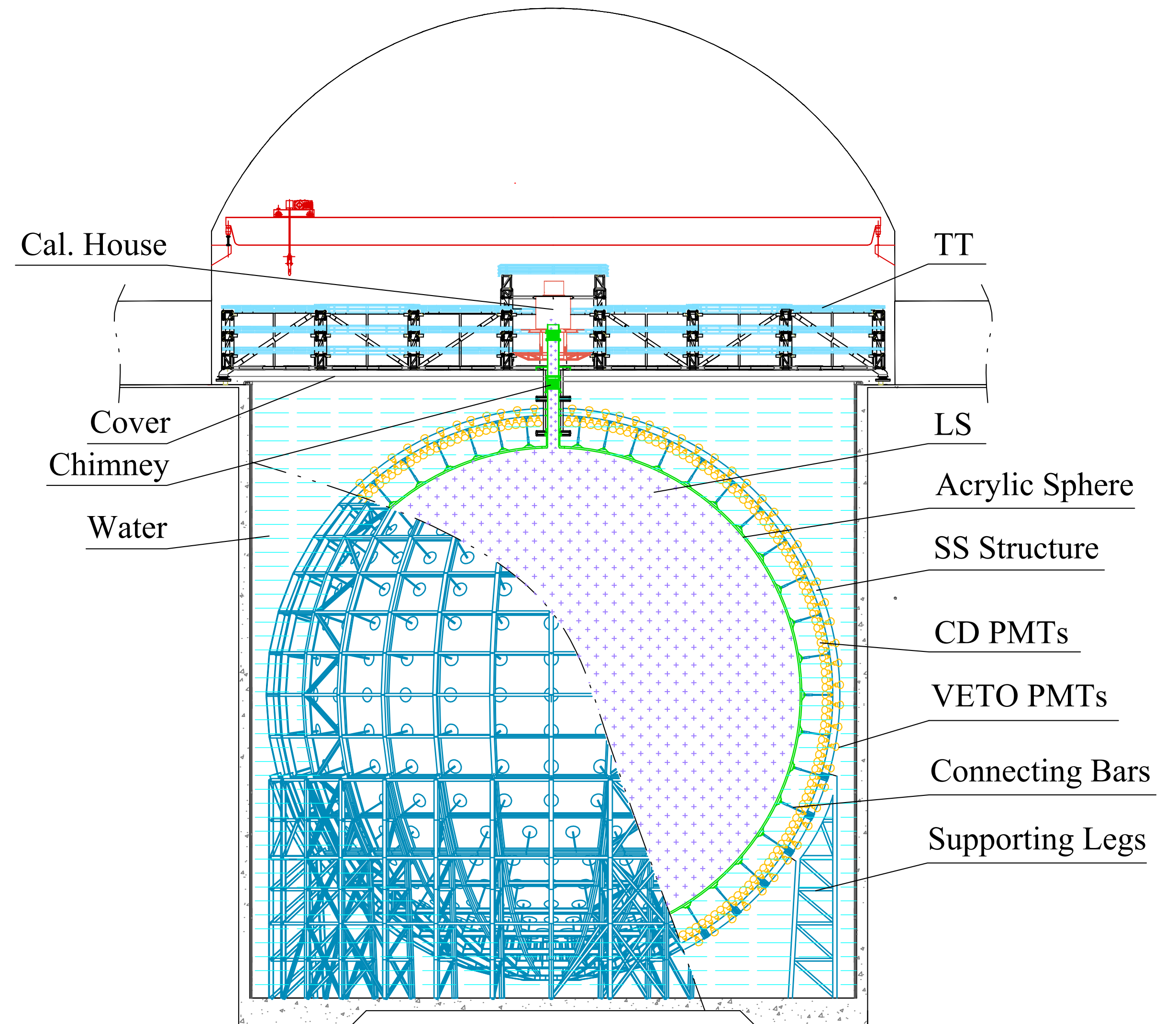
Total underground space: 300,000 m³
Main hall volume: 120,000 m³
Underground water outflow: 450m³/h

Environment requirements



Region	Level
1	Class 100,000
2	Class 10,000
3	Class 1000

Temperature: $21^{\circ}\text{C} \pm 1^{\circ}\text{C}$

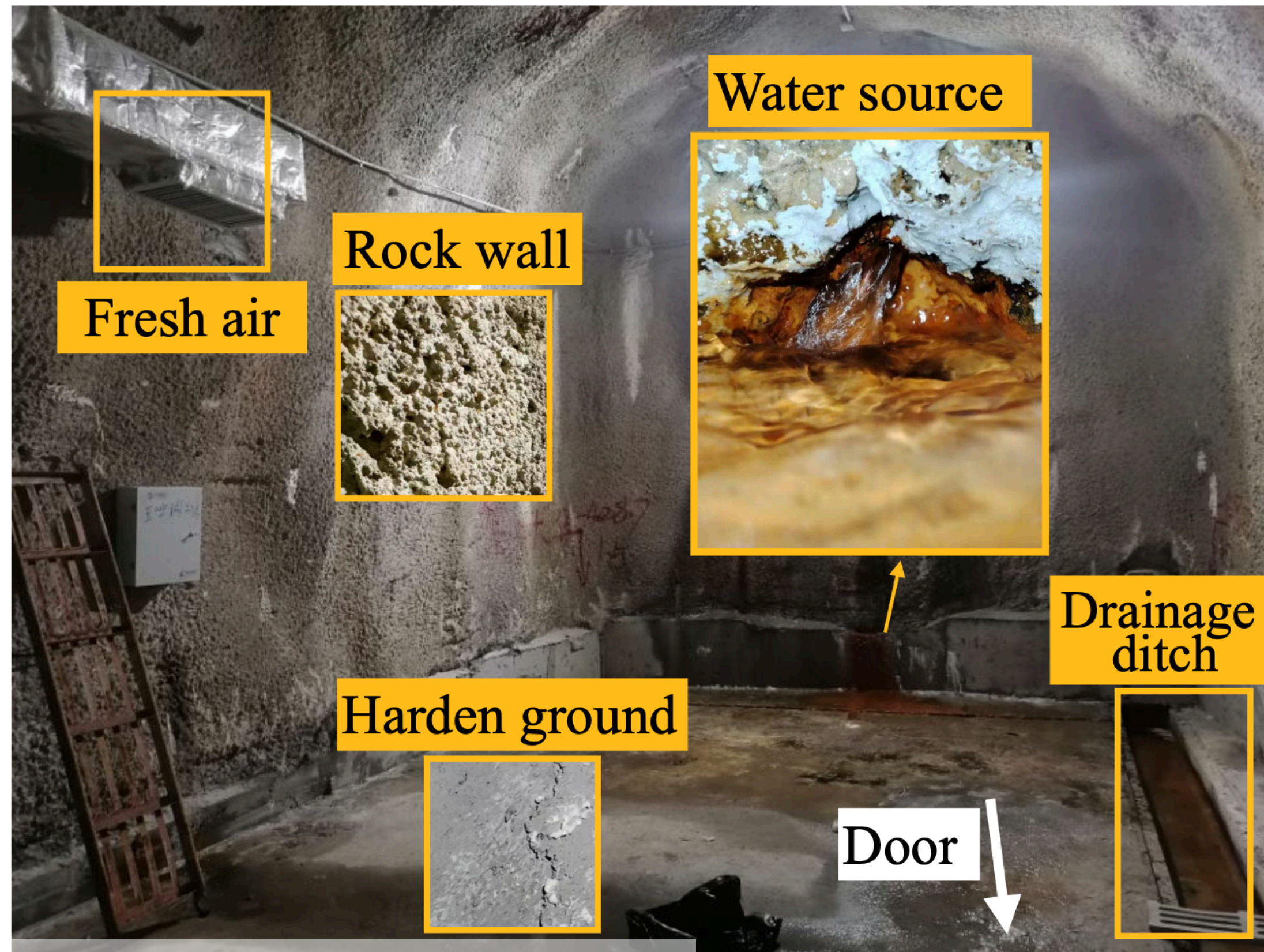


Rn requirement: $<200\text{Bq}/\text{m}^3$

Onsite radon control

Study of underground radon sources

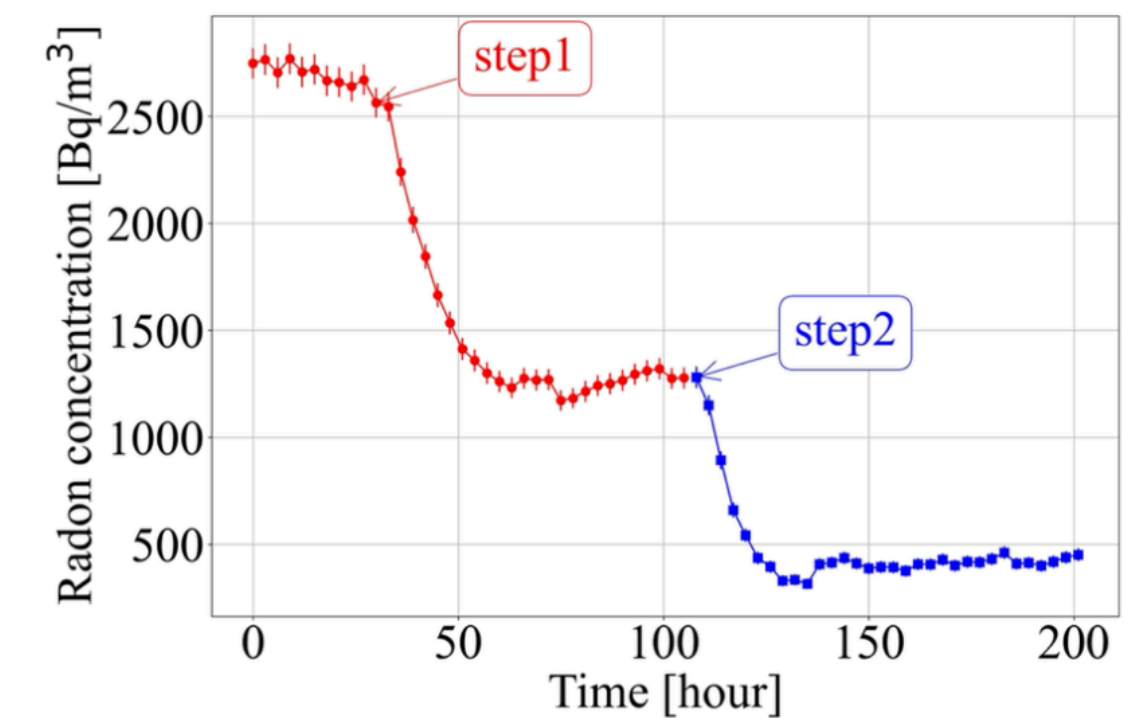
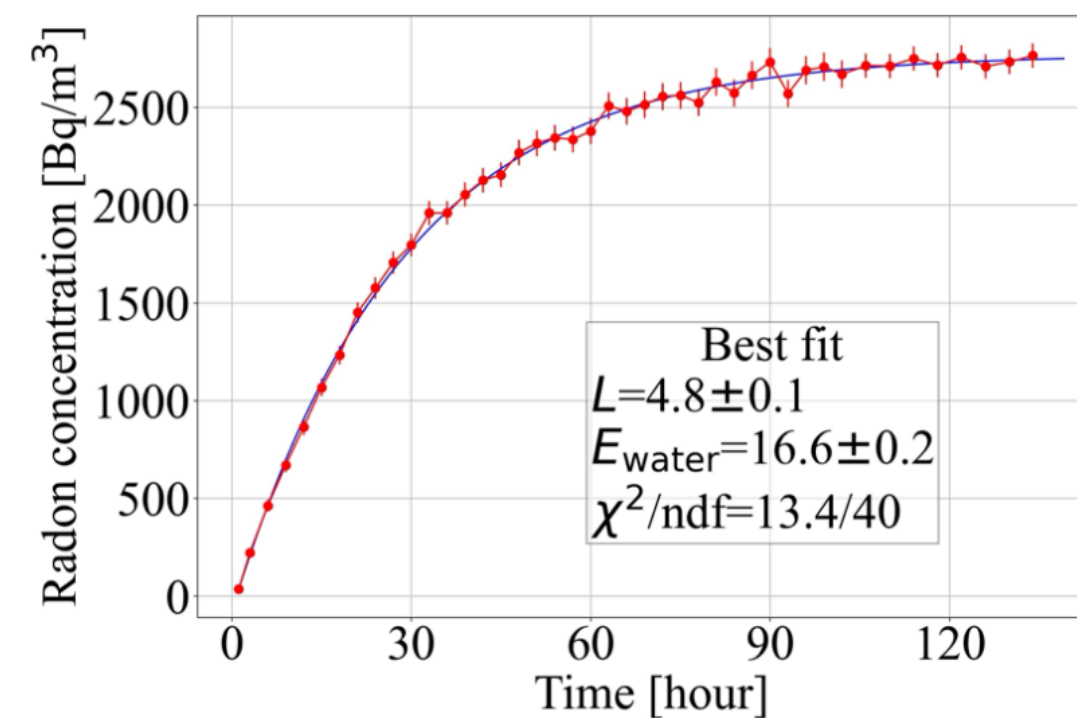
Set up an experiment in an underground chamber to study radon sources



Ref: Eur. Phys. J. C. 2024. 84: 120

Establish a model to extract Rn emanation rate E and diffusion rate L :

$$C_{\text{air}}(t) = \frac{E(1 - e^{-\lambda_e t})}{V\lambda_e} + C_0 e^{-\lambda_e t}, \quad \lambda_e = \frac{L + \Phi}{V} + \lambda.$$



Step1: opening a **crack** on the bottom of the door

Step2: exhausting the **water** outflow from one point

Result →

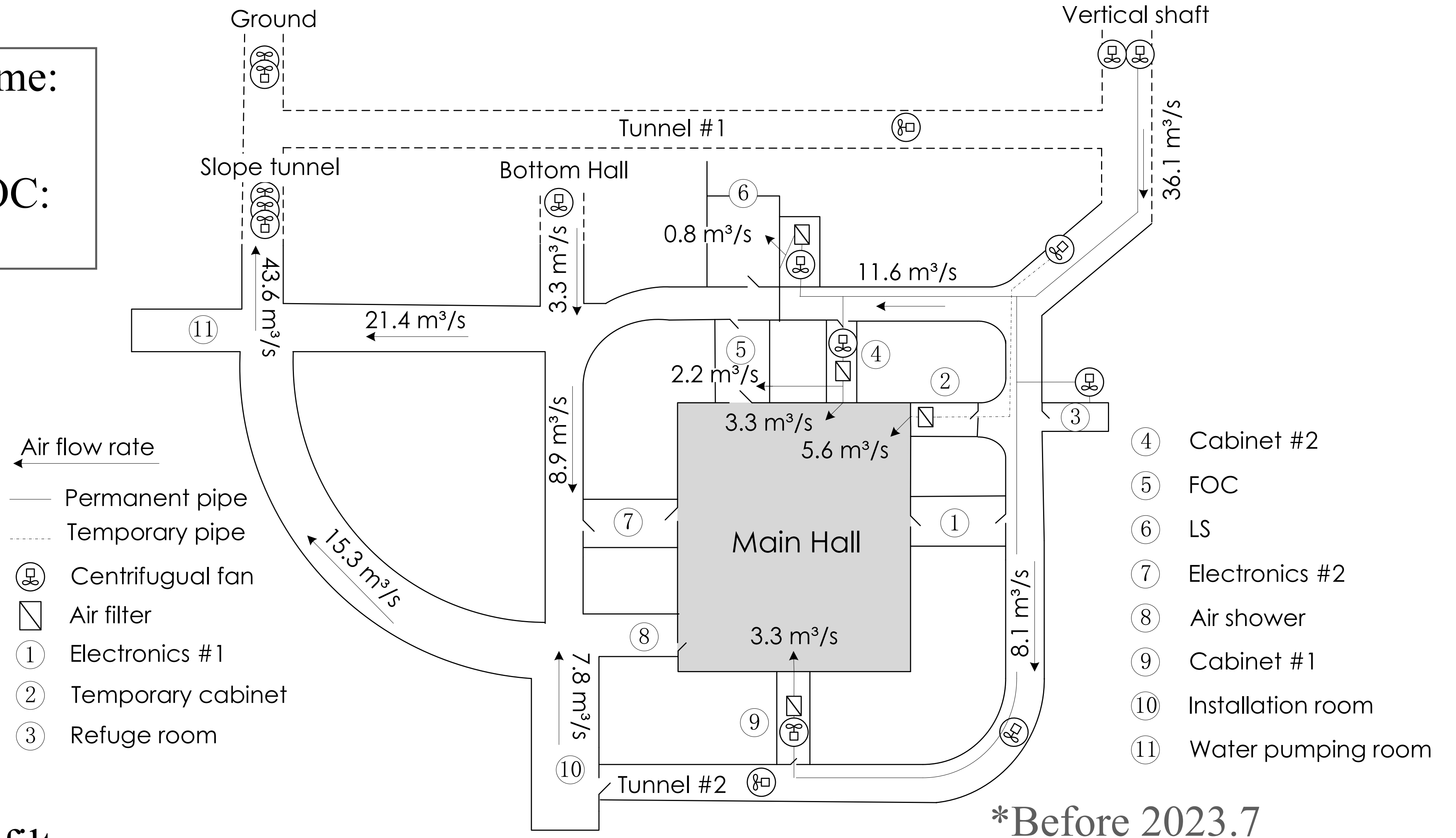
Radon emanated from the **water** was a main radon source

It is difficult to seal completely, small gaps are very significant for radon **diffusion**.

Underground ventilation design -- Fresh air flow

Tunnel fresh air volume:
129 600m³/h

Main hall, LS and FOC:
54 000m³/h



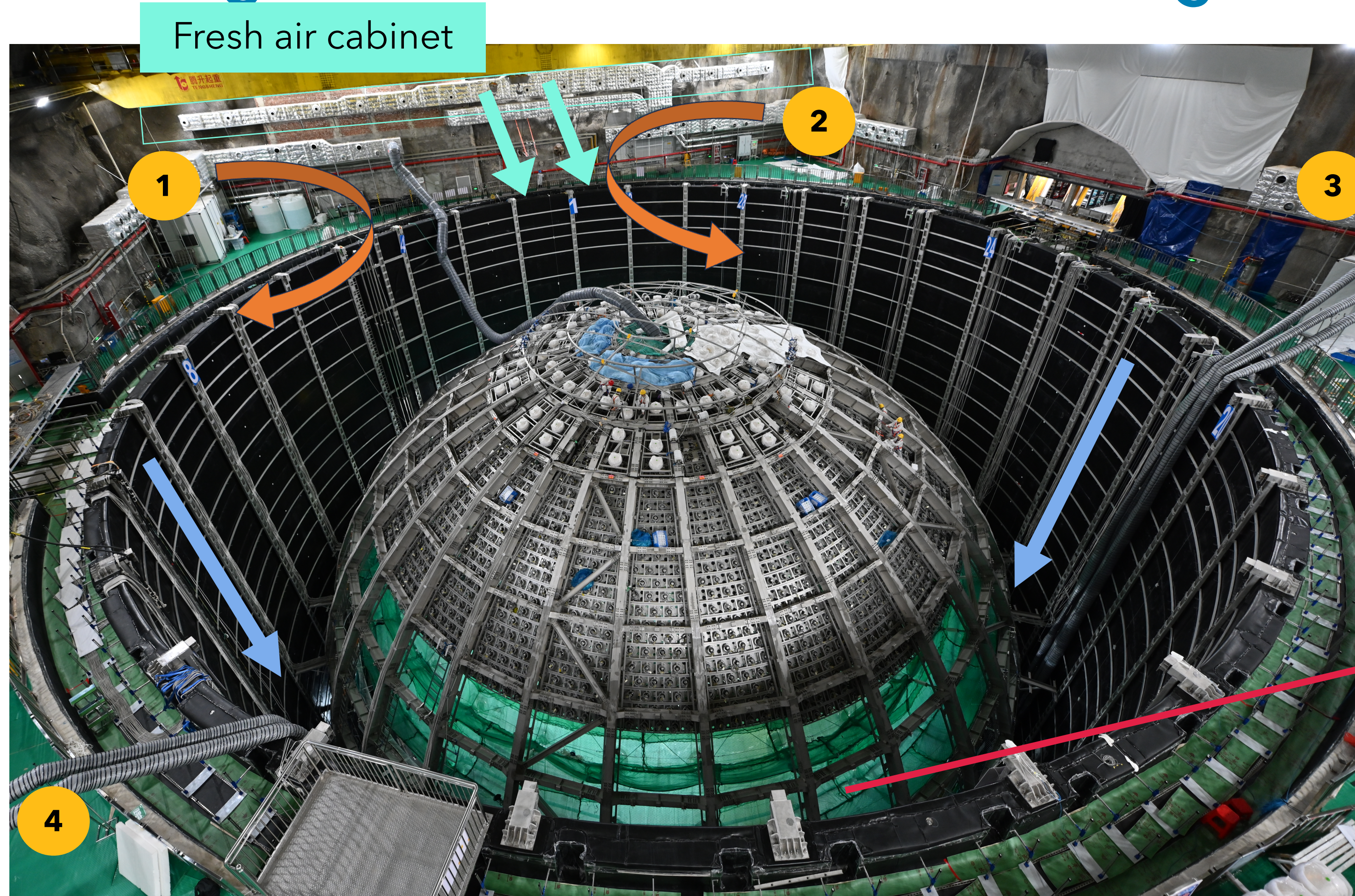
- Tunnel: Fans;

- Main hall:

Fans, cabinet and filter

*Before 2023.7

Underground ventilation design -- Ventilation in the main hall



Bottom of the water pool:
Some points have $70 \text{ m}^3/\text{h}$
underground water

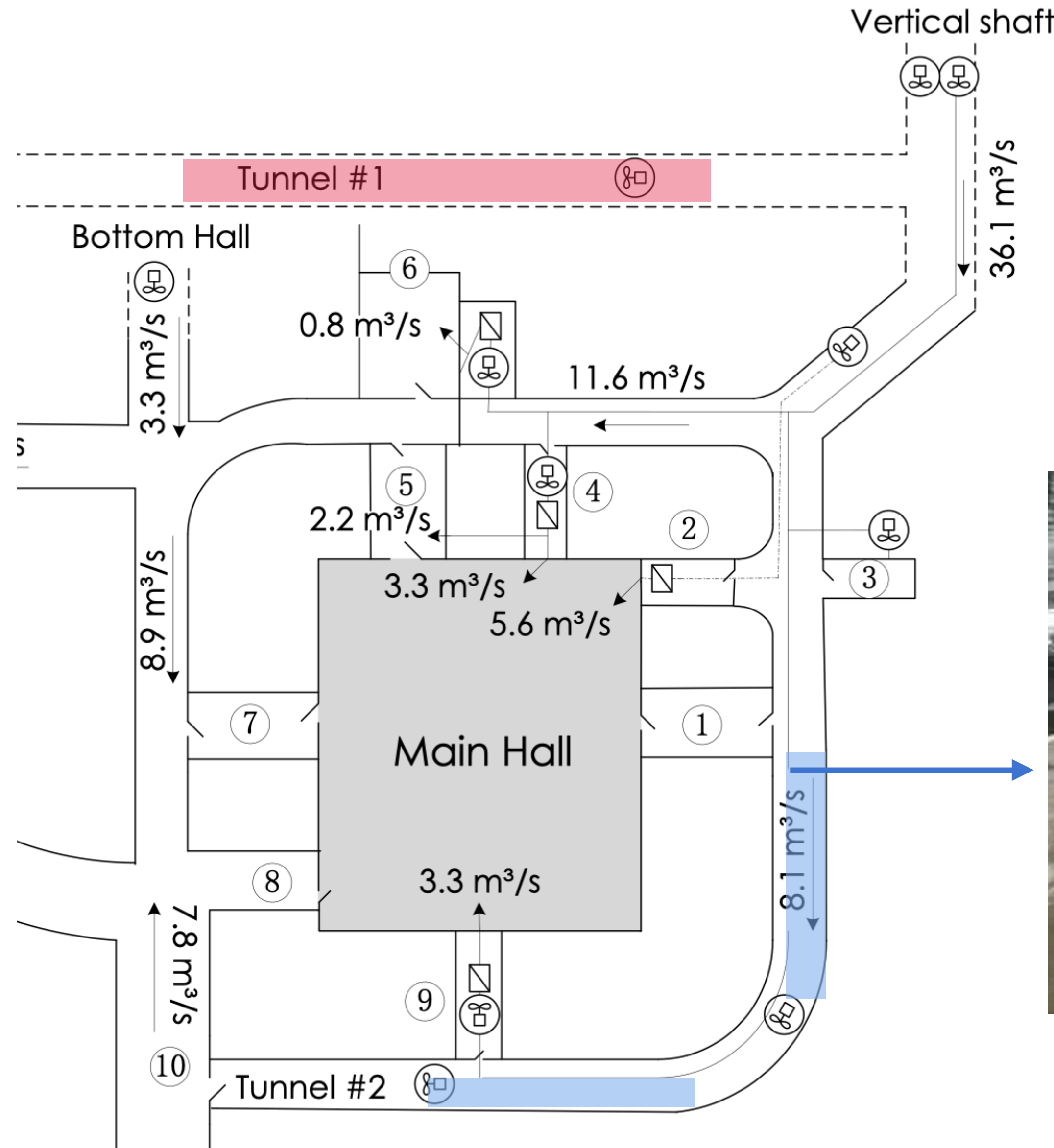


Set fans out of the bottom help the
air exhaust from the main hall,
 $22,000 \text{ m}^3/\text{h}$

Symmetrically, we have 2 fresh air cabinets, and 4 circulation cabinets

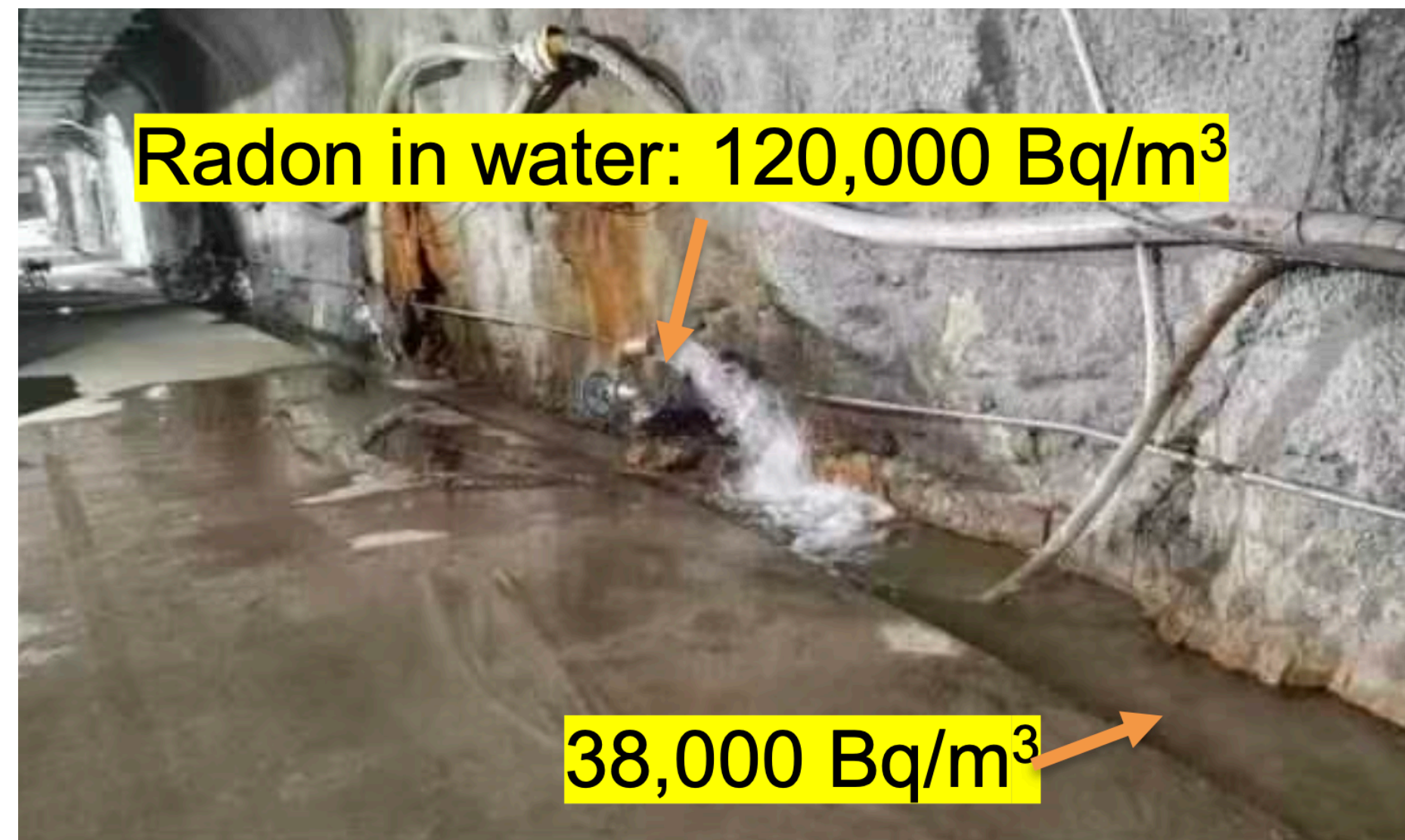
Important strategy

1, High radon source: Tunnel #2 and Tunnel #1



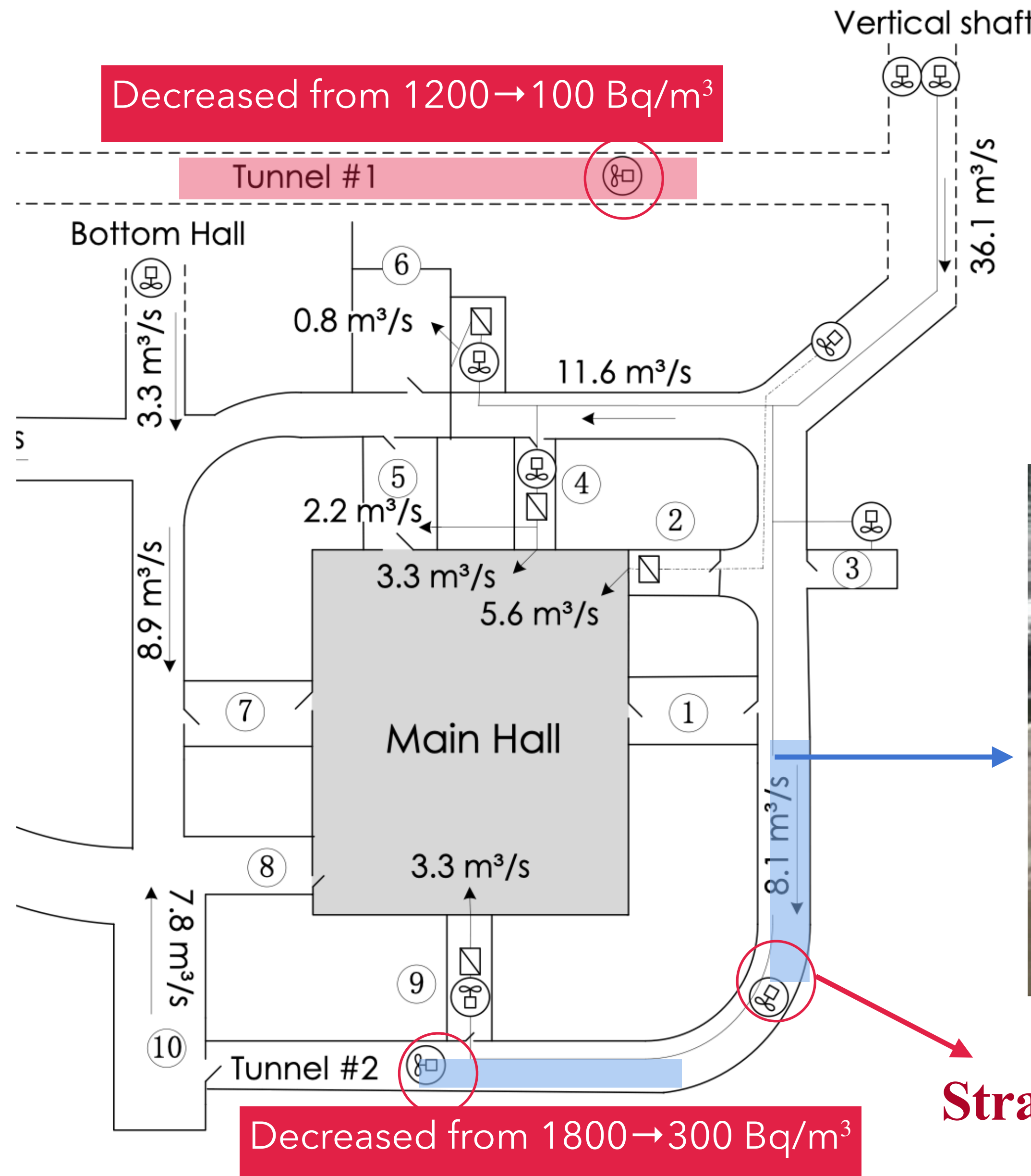
Tunnel #1: **no ventilation**;
Located **upstream** of the fresh air

Tunnel #2: **no ventilation**; **close to main hall**; Large amount of water



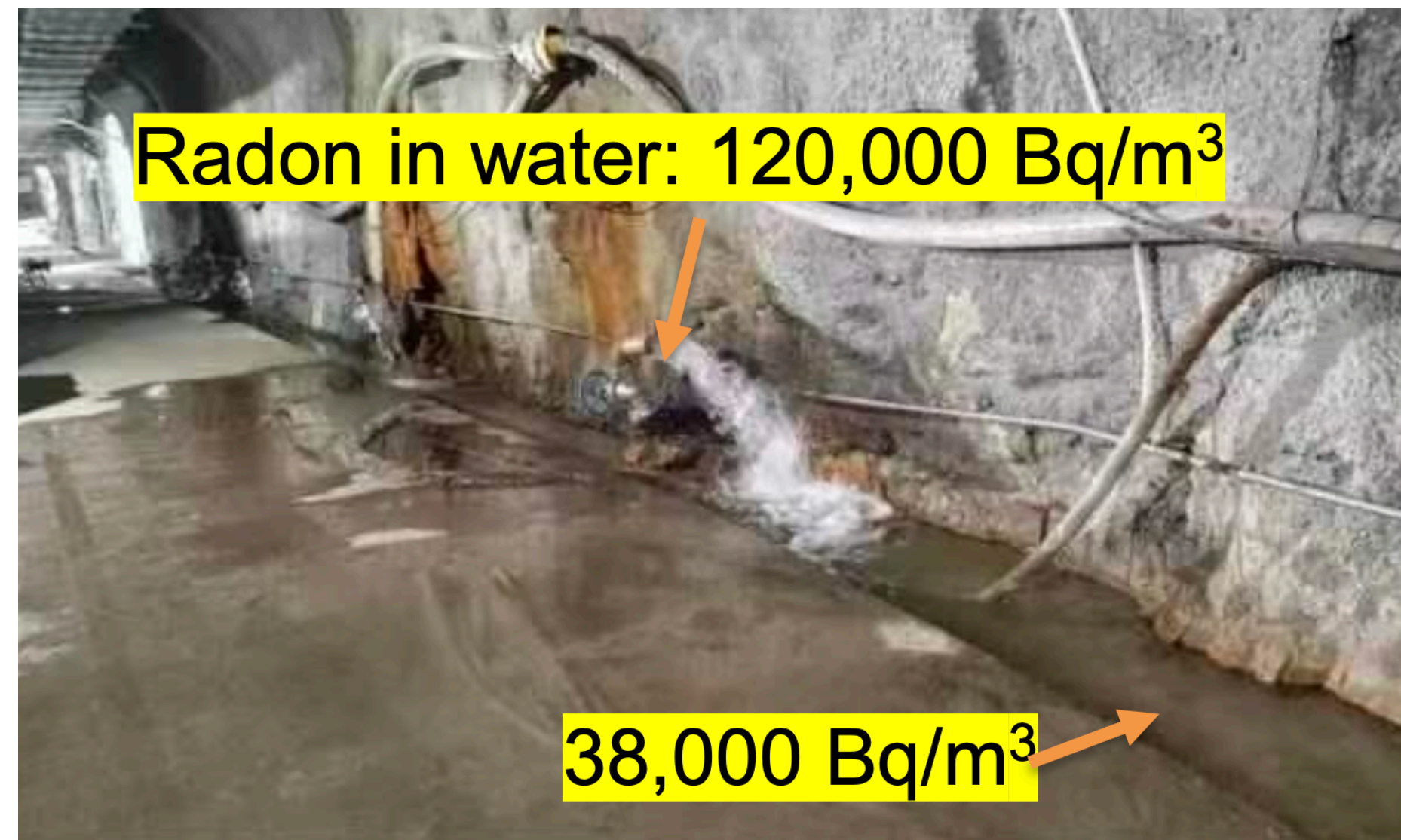
Important strategy

1, High radon source: Tunnel #2 and Tunnel #1



Tunnel #1: **no ventilation**;
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Tunnel #2: **no ventilation**; **close to main hall**; Large amount of water

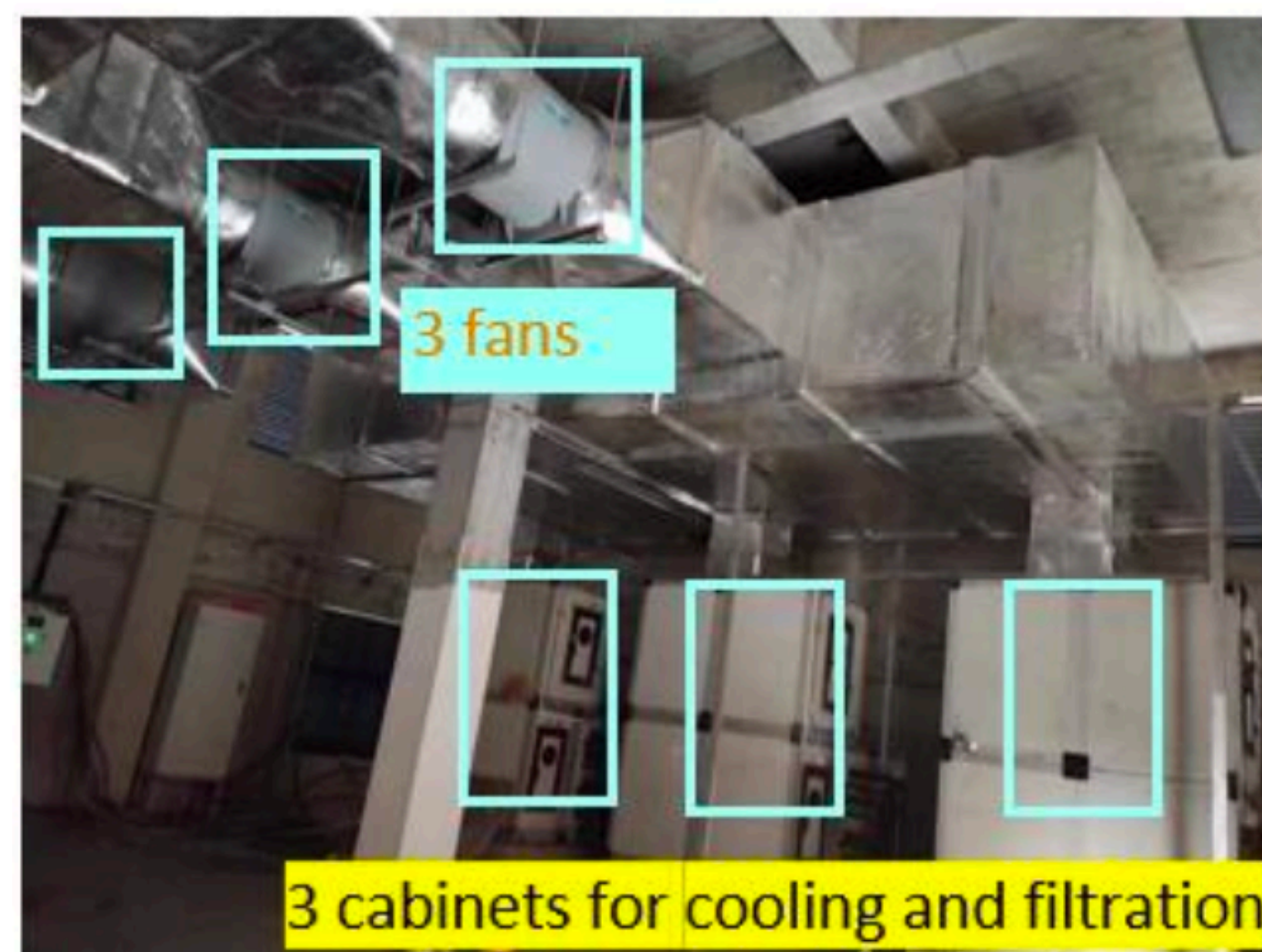


Strategy: better ventilation of the two tunnels

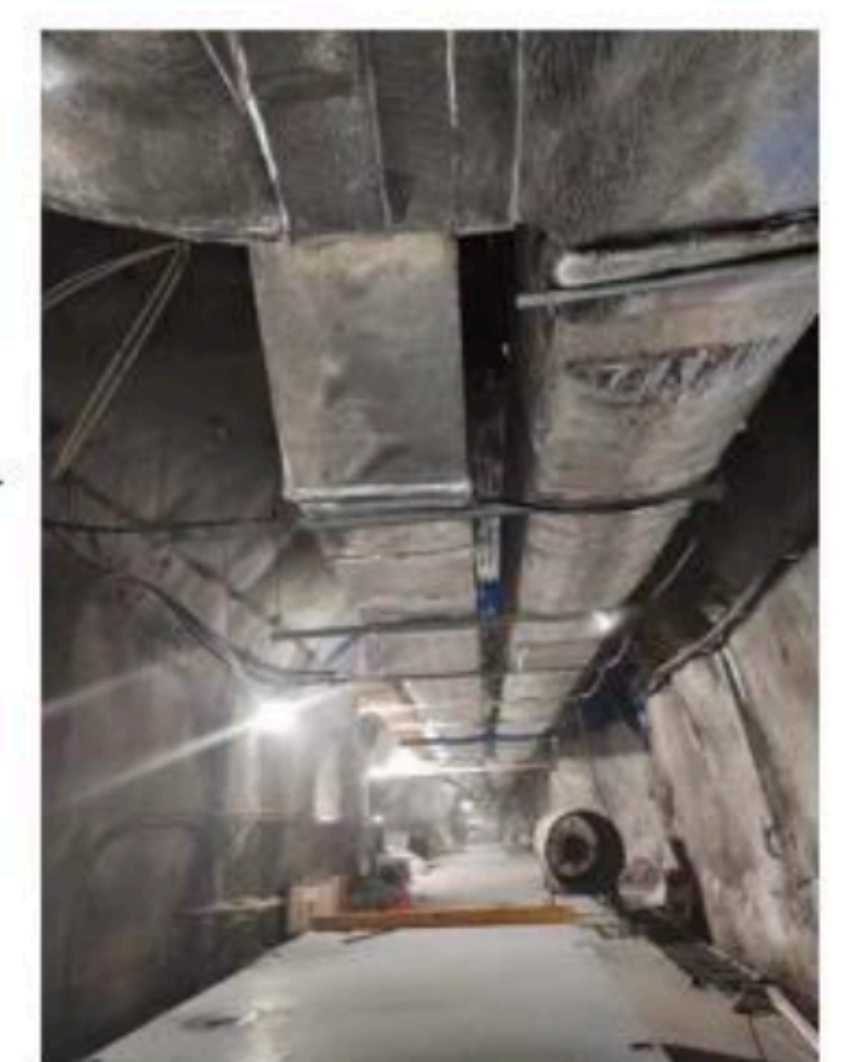
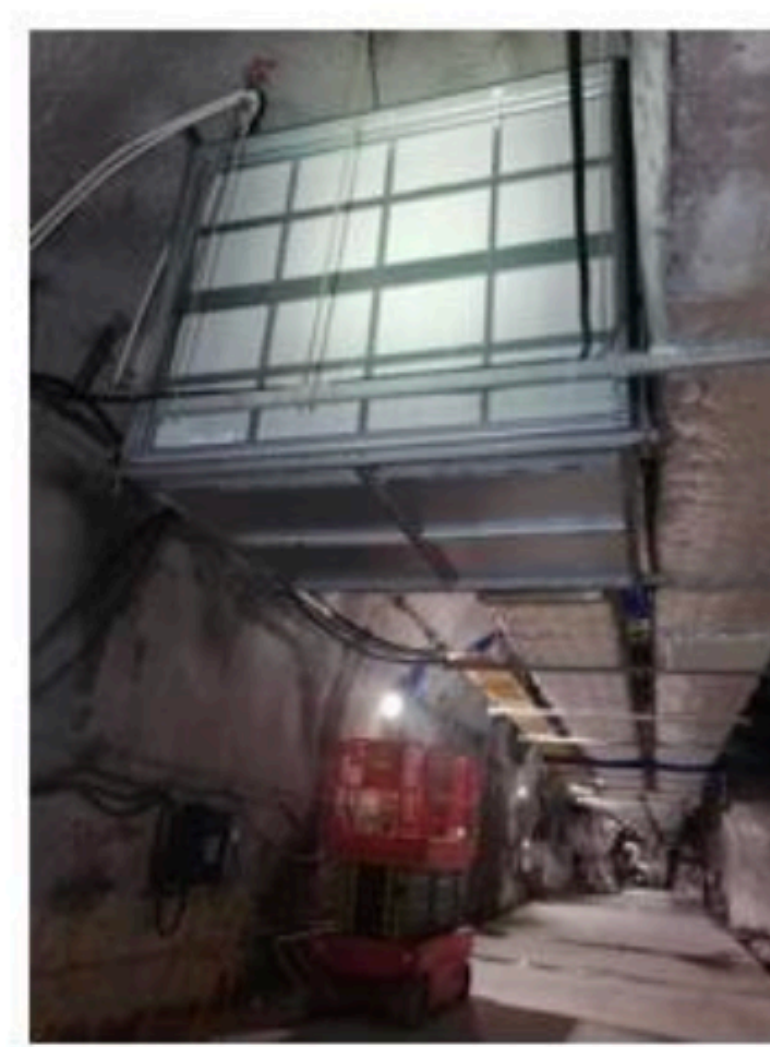
Important strategy 2, Vertical shaft

Construction time: from April to June 2023 (~3 months)

1. Added air cabinets on the ground

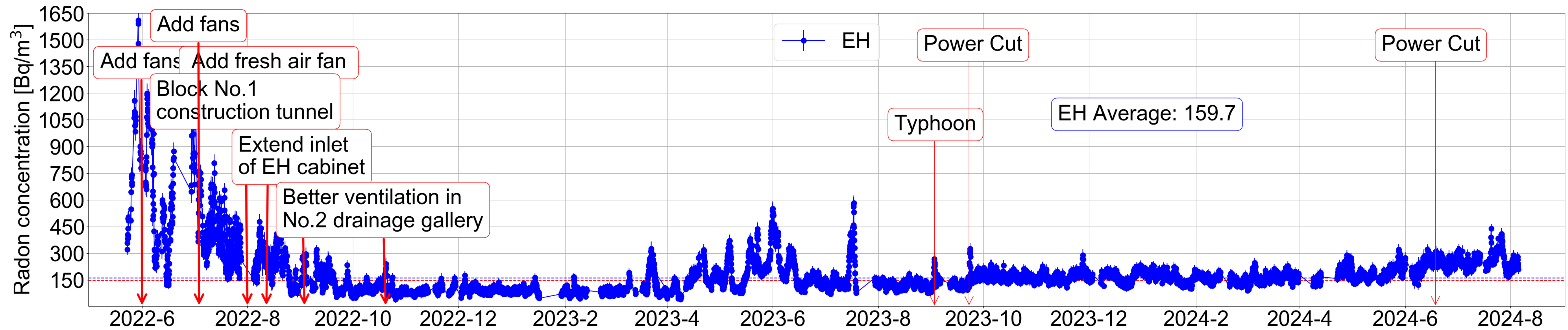


2. Connected fresh air pipe to EH



Fresh air from vertical shaft ground ($40,000 \text{ m}^3/\text{h}$) started from June 27

Rn long time monitoring



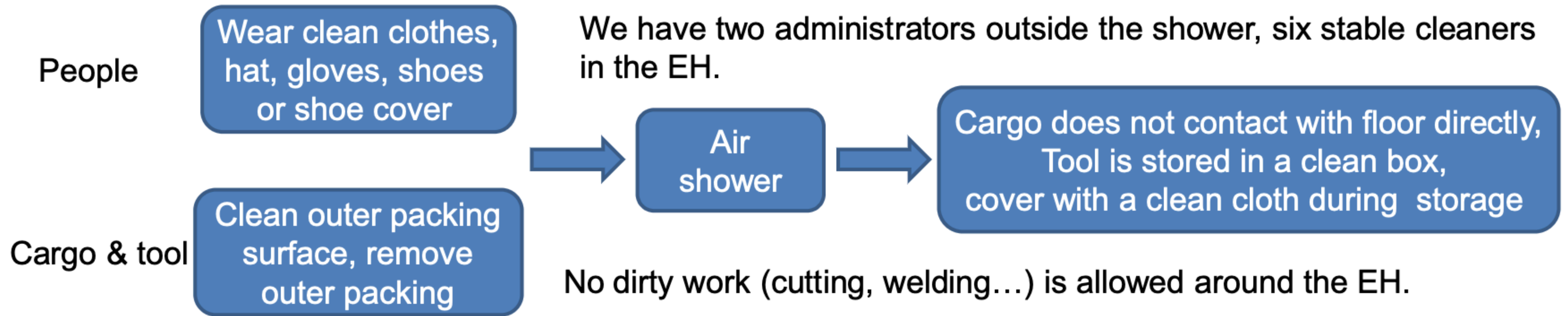
Radon in EH started fluctuation since April, when the room for ground cabinets started installation

Radon in EH is more stable since July 2023, except the special period during typhoon

Environment radon inside the experimental hall below 200Bq/m³ on average

Cleanliness control

Basic principle for the Experimental Hall (EH)



Acrylic installation

■ Installation environment:

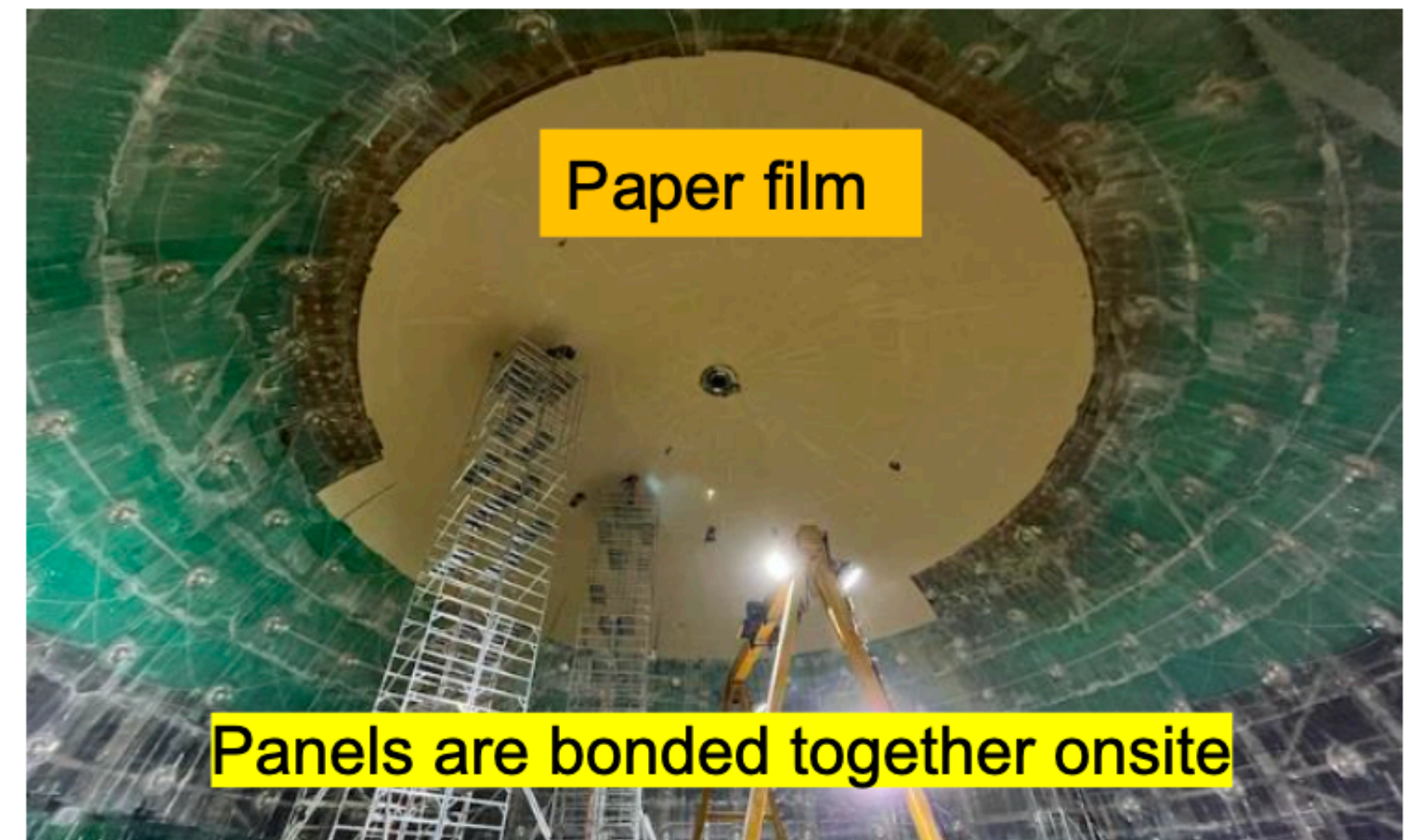
- ✓ A pipe with 0.7m diameter from the cabinet (with three stage filters) outlet to chimney to inlet best air (fewer particles, low temperature)

■ Surface treatment after bonding:

- ✓ Sanding to 3000 mesh + deionised water polishing + deionised water cleaning

■ Protection:

- ✓ Inner surface (Polyethylene → paper with water soluble glue)
- ✓ Outer surface (Polyethylene → removed after equator layer)



Transportation



Cover film

Transportation



Pass through air showering

Component store



Not touch the ground directly

Lifting



Wear gloves

PMT installation

Large PMT model store



Cover film

Installation



Wear clean clothes and gloves

Installation



Small PMT store

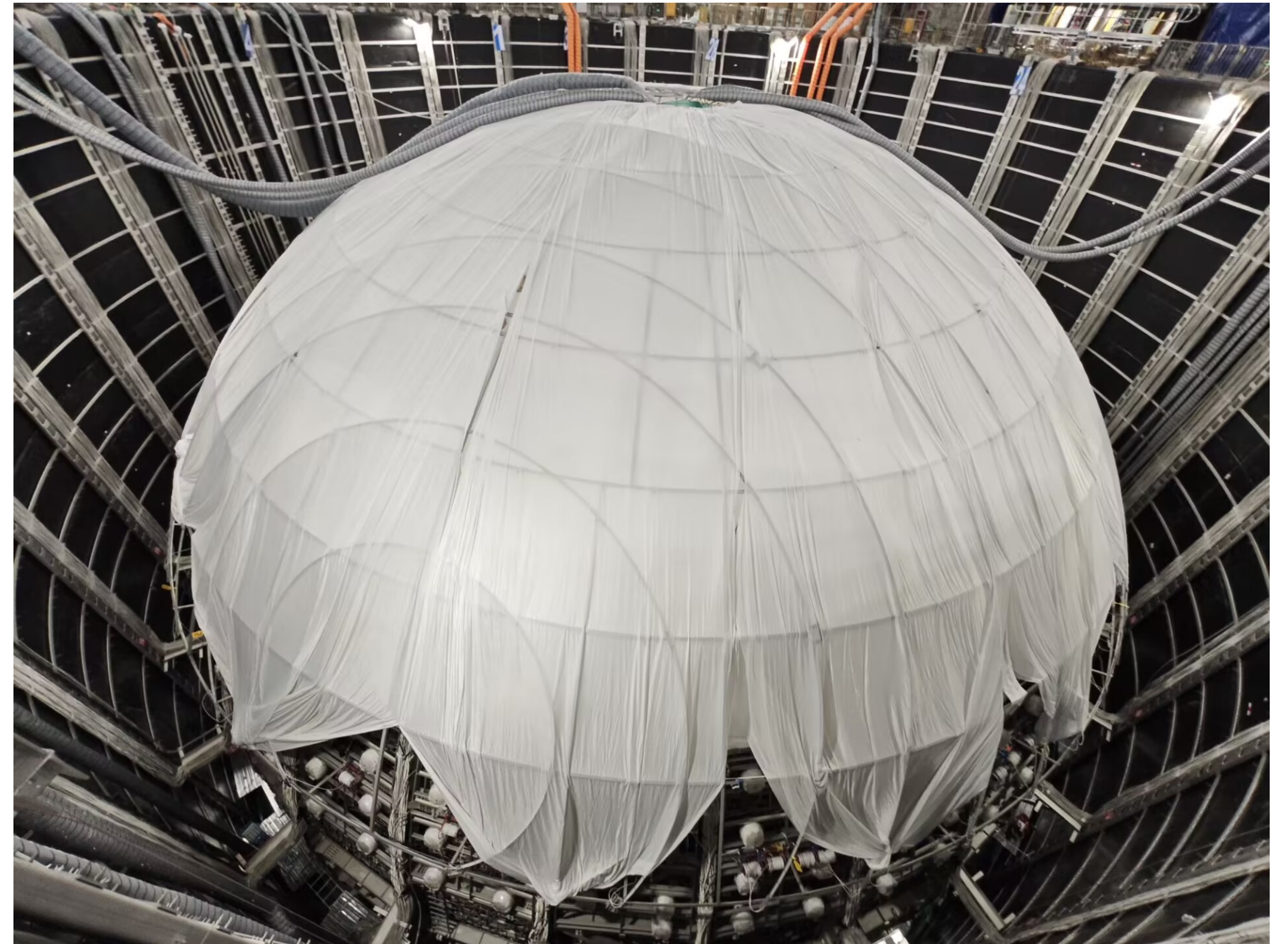
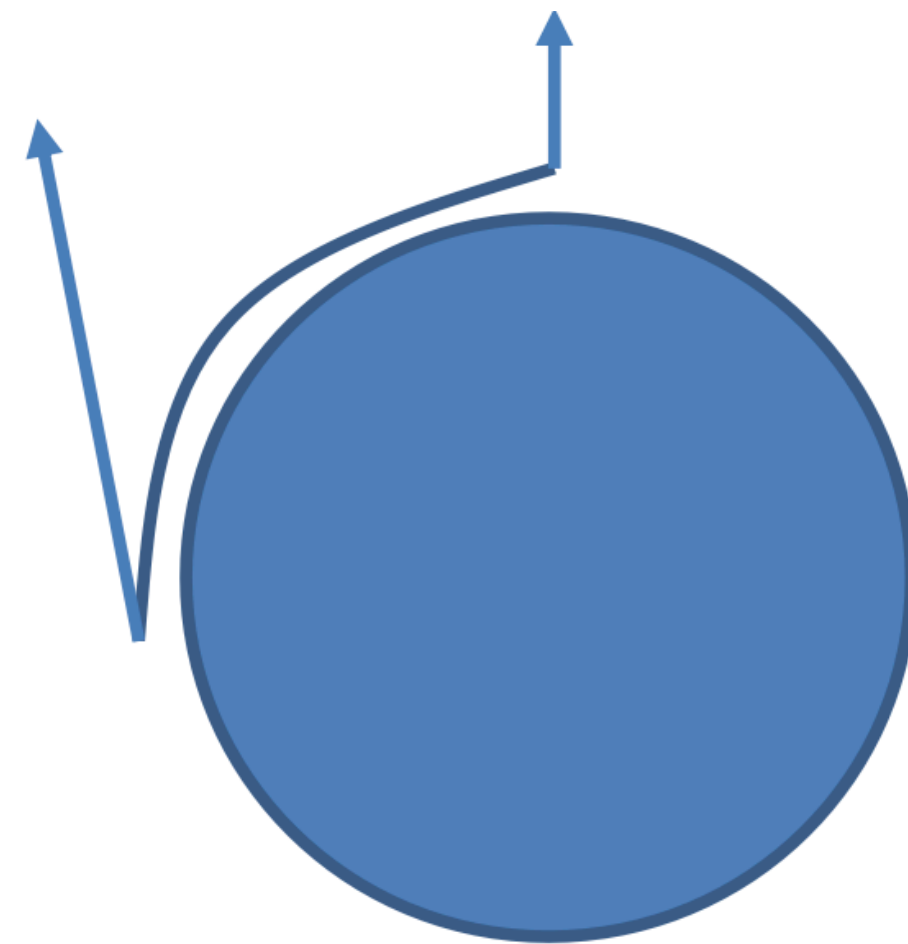


Cover film

Special protection of installed veto PMTs

Veto PMTs are covered with clean cloth to avoid dust fallout on the surface

- ✓ Cloth: same with that used in the clean room, about 61 kg
- ✓ Installation: fasten on magnetic field shielding coil, total ten pieces
- ✓ Remove: unravel the rope from north pole by person, lift the cloth by overhead travelling crane, together with some rope



SS structure cleaning

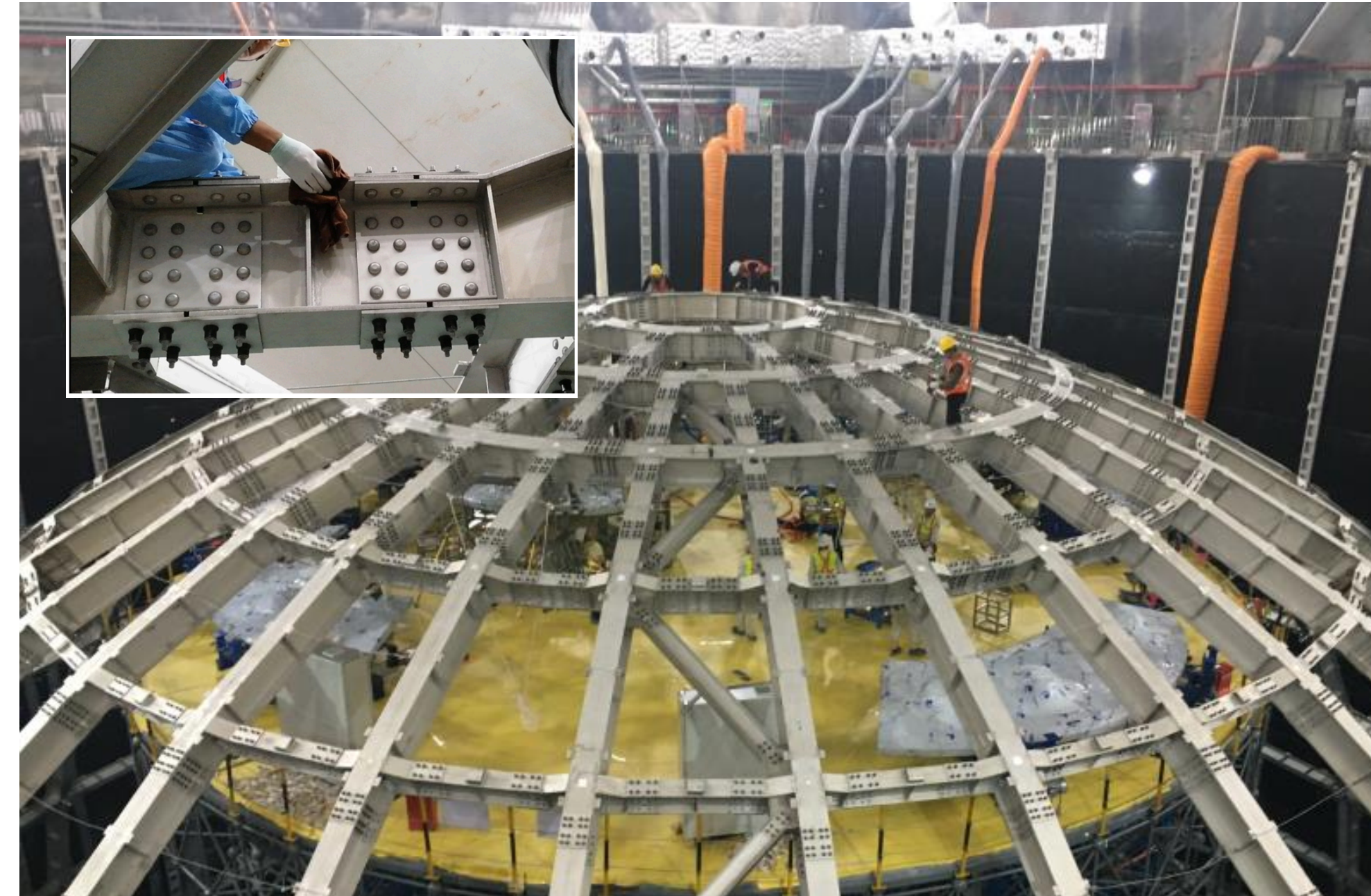
2 round full cleaning

1, Before acrylic instillation: 2022-6, 7

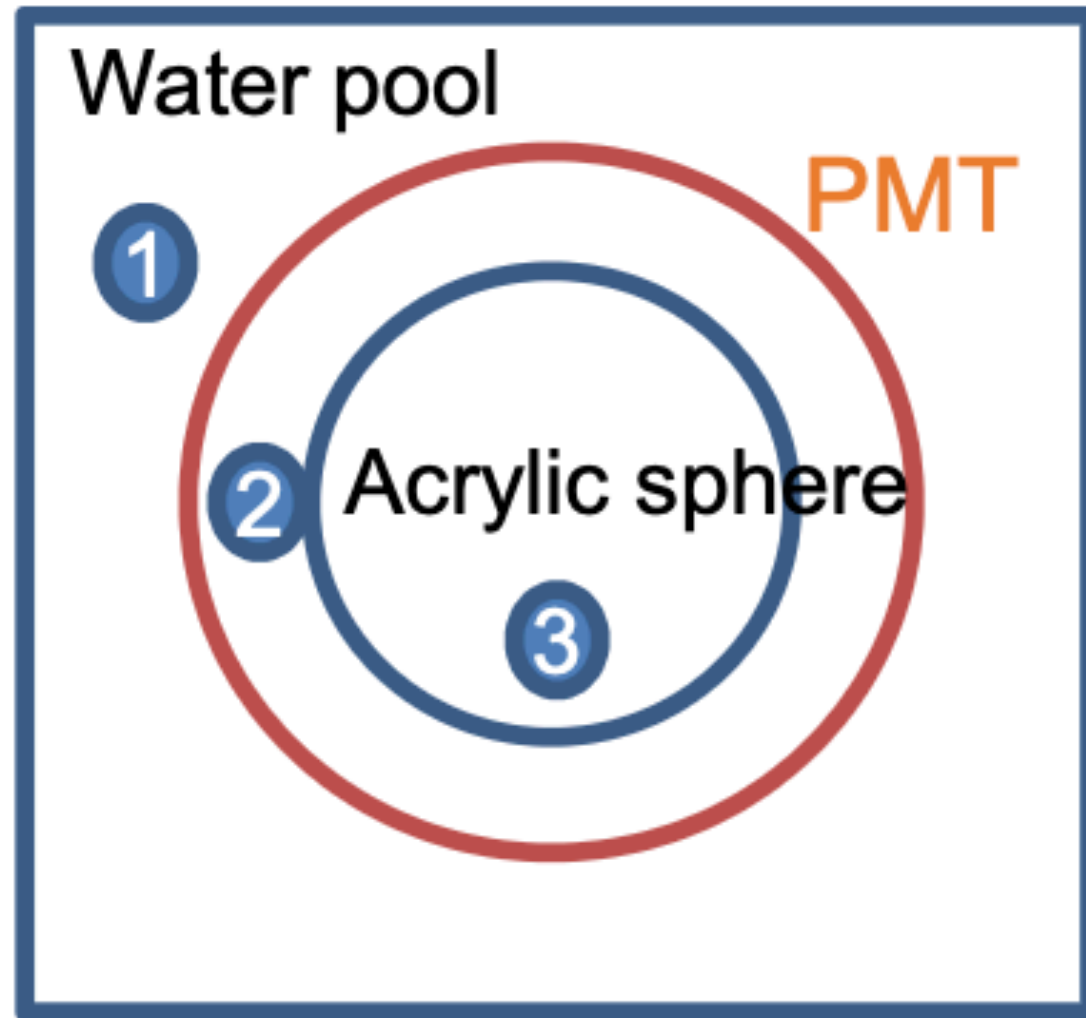
2, Before PMT instillation: 2022-12

PMT instillation period

Before the CD PMT and after the electronics box cleaning layer by layer



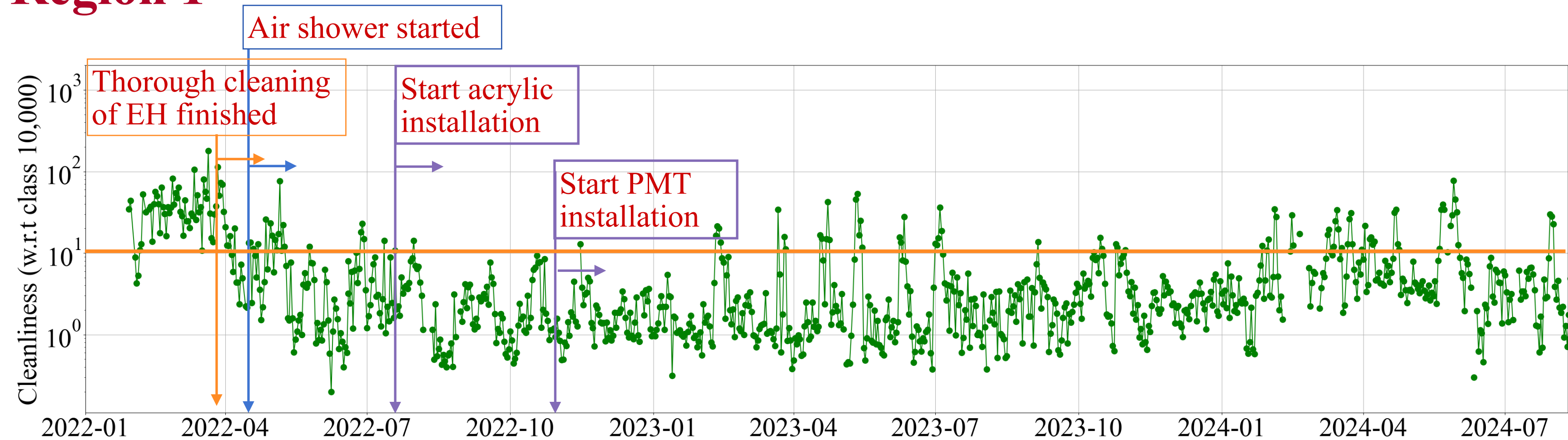
Onsite cleanliness monitoring



Region	Level
1	Class 100,000
2	Class 10,000
3	Class 1000

Temperature: $21^{\circ}\text{C} \pm 1^{\circ}\text{C}$

Region 1



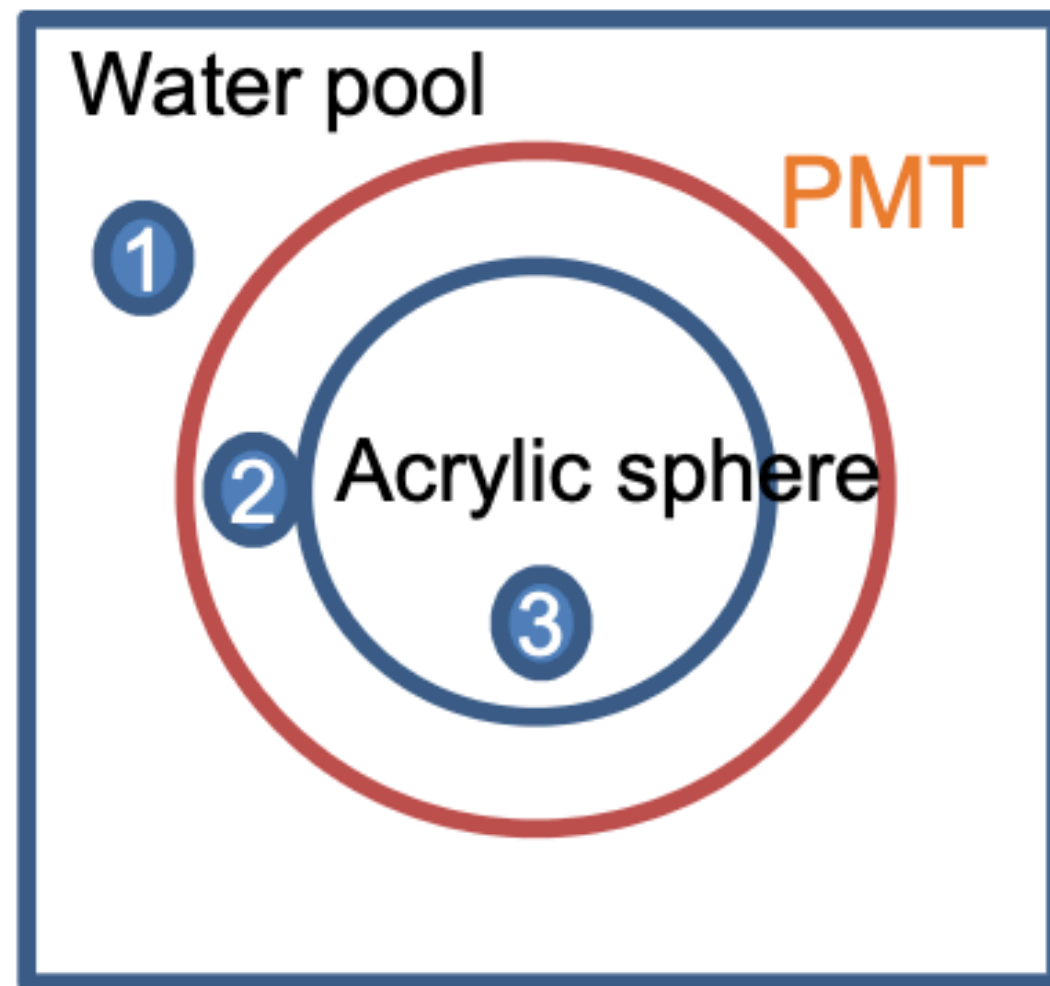
* Calculation method of cleanliness Y-axis: total volume of real-time monitored particles divided by the Class 10,000 level particles

The overall cleanliness inside the EH have reached our requirement since May 2022.

Region 2

Most of the time, the average dust cleanliness is around Class 10,000, so no special ventilation in the gap between acrylic and PMT modules

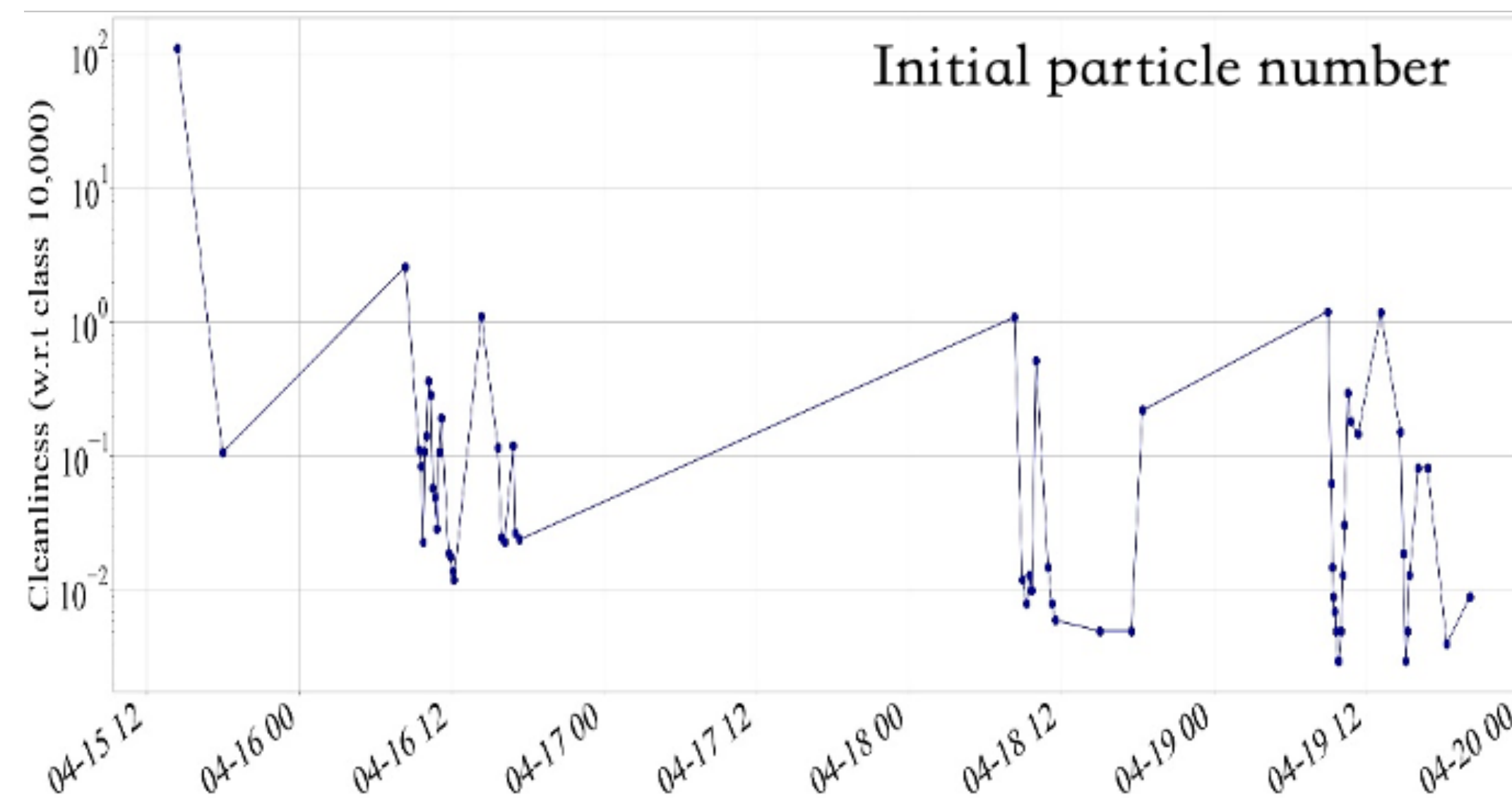
Environment inside acrylic



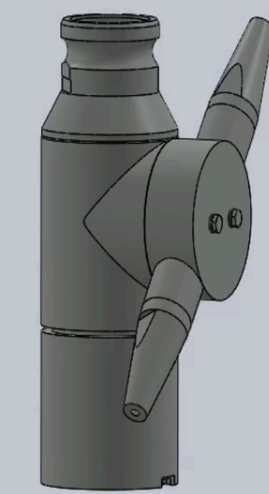
Region	Level
1	Class 100,000
2	Class 10,000
3	Class 1000

Temperature: $21^{\circ}\text{C} \pm 1^{\circ}\text{C}$

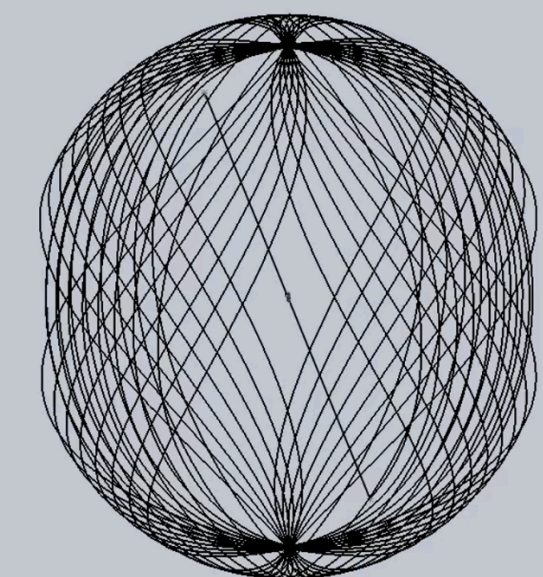
- ✓ After installation: seal the sphere and spray inside the sphere
- ✓ Preliminary result in 10m hemisphere: spray can reach to Class 1000, but wide range of variation
- ✓ And then use the 3D rotation nozzle to remove water soluble paper



3D rotating nozzle



track



Summary

Cleanliness control

- Clean room management in 120,000 m³ hall: clean clothes, air shower, no dirty work
- Cleanliness: equivalent to Class 10,000-100,000

Underground radon control

- Large amount of underground water at JUNO site: 450 m³/h with 120,000 Bq/m³ radon in water. [Underground water is a large radon source](#)
- [Ventilation and block](#) of the experimental hall are quite important and effective to decrease radon concentration in underground air
- The fresh air from the ground of vertical shaft is ready since July 2023.
- Environment radon inside the experimental hall below 200Bq/m³ on average

Paper: <https://link.springer.com/article/10.1140/epjc/s10052-024-12474-6>



NIKON Z7ii

Thank you for attention



NIKON Z7ii



NIKON Z7ii

谢谢!

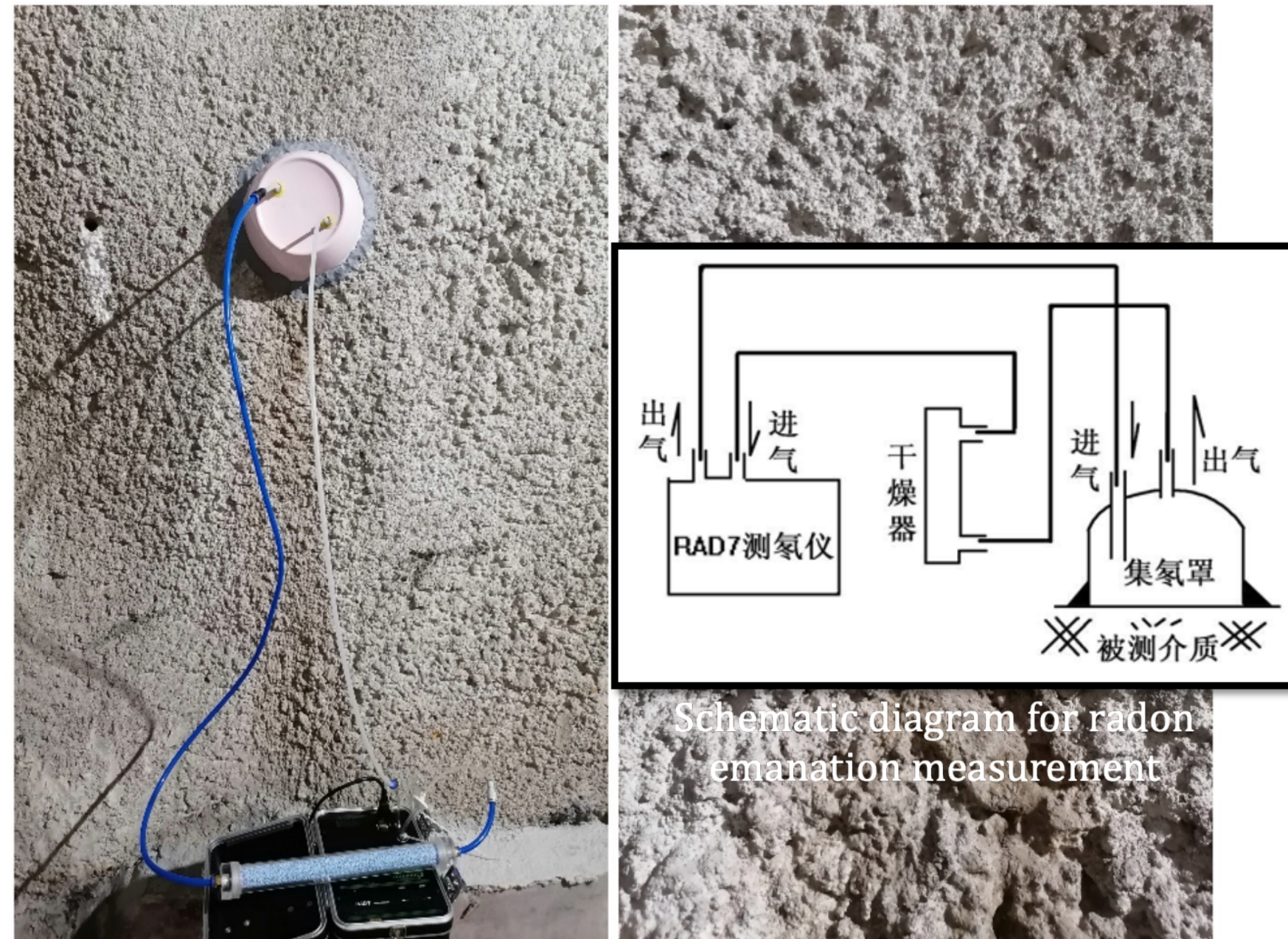


NIKON Z7ii

Radon exhalation rate test in walls

$$\lambda_e = -(\ln b) / T$$

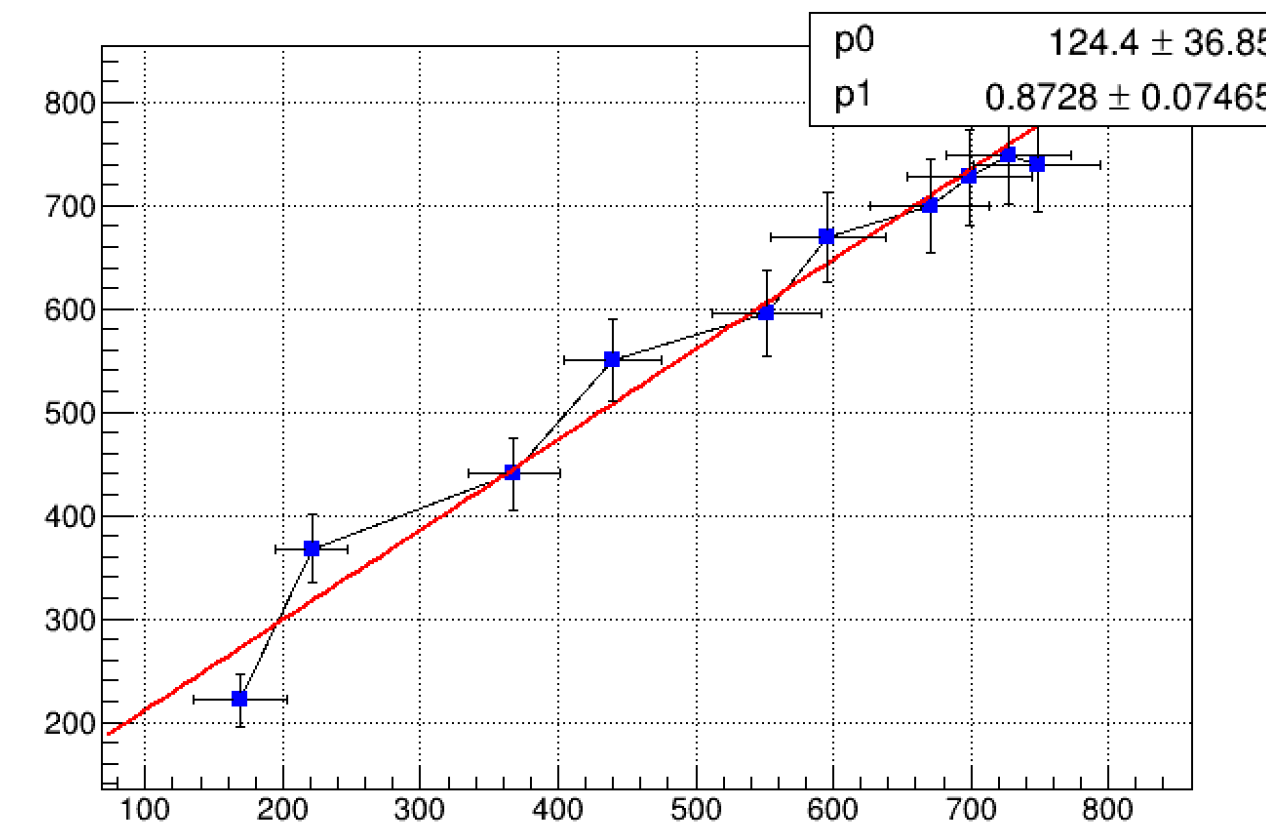
$$J = \frac{\lambda_e V}{S(1 - e^{-\lambda_e t})} (C - C_0 e^{-\lambda_e t})$$



避难室墙壁

氡析出率: $J = 3.37 \pm 0.72 \text{ Bq} \cdot \text{m}^{-2} \cdot \text{h}^{-1}$

10.25-1



$$\lambda_e = 0.0680$$

$$C_0 = 169 \pm 34.3$$

$$C = 739 \pm 45.8$$

$b = 0.8728$; (拟合斜率)

$T = 2\text{h}$ (测试时间间隔)

$V = 2.2 \cdot 10^{-3} \text{m}^3$; (集氡罩体积) 2.2L

$S = 4.155 \cdot 10^{-2} \text{m}^2$; (集氡罩底面积) $d = 23\text{cm}$

$t = 20\text{h}$; (集氡时间)

Water radon measurement



Water pump+ atomizer+ rad7